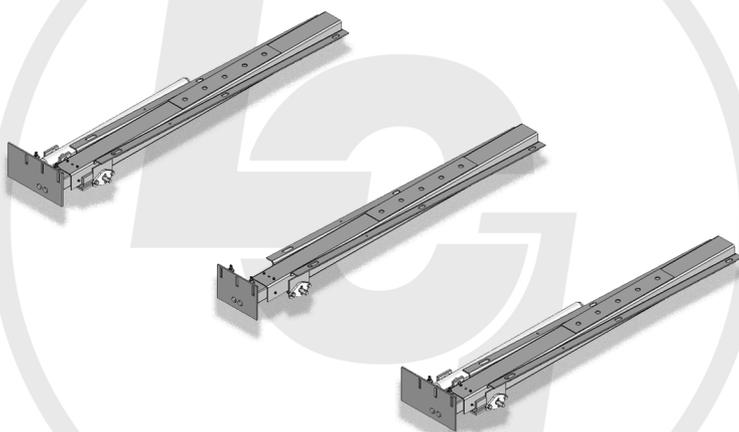




**LIPPERT COMPONENTS**

**HYDRAULIC FULL WALL SLIDEOUT SYSTEM  
OPERATION AND SERVICE MANUAL**





## **TABLE OF CONTENTS**

---

<b>SYSTEM.....</b>	<b>3</b>
<b>Warning.....</b>	<b>3</b>
<b>Description.....</b>	<b>3</b>
<b>Prior to Operation.....</b>	<b>4</b>
	<b>4</b>
<b>OPERATION.....</b>	
<b>Main Components.....</b>	<b>5</b>
<b>Mechanical.....</b>	<b>5</b>
<b>Electrical.....</b>	<b>6</b>
<b>Operating System.....</b>	<b>8</b>
<b>Extending Slideout Room.....</b>	<b>8</b>
<b>Retracting Slideout Room.....</b>	<b>8</b>
<b>Manual Operation.....</b>	<b>9</b>
<b>Preventative Maintenance.....</b>	<b>10</b>
<b>System Diagram.....</b>	<b>12</b>
<b>SERVICE.....</b>	<b>14</b>
<b>Fluid Fill Procedure.....</b>	<b>14</b>
<b>Troubleshooting.....</b>	<b>15</b>
<b>Chart.....</b>	<b>16</b>
<b>Power Unit.....</b>	<b>17</b>
<b>Bad Cylinder.....</b>	<b>18</b>
<b>TRAVEL LOCKS.....</b>	<b>19</b>
<b>Controller.....</b>	<b>20</b>

# **SYSTEM**

## **WARNING**

**FAILURE TO ACT IN ACCORDANCE WITH THE FOLLOWING MAY RESULT IN SERIOUS PERSONAL INJURY OR DEATH.**

**The *Lippert Hydraulic Full Wall Slideout System* is intended for the sole purpose of extending and retracting the slideout room. Its function should not be used for any other purpose or reason than to actuate the slideout room. To use the system for any reason other than what it is designed for may result in damage to the coach and/or cause serious injury or even death.**

**Before actuating the system, please keep these things in mind:**

- 1. Parking locations should be clear of obstructions that may cause damage when the slideout room is actuated.**
- 2. Be sure all persons are clear of the coach prior to the slideout room actuation.**
- 3. Keep hands and other body parts away from slideout mechanisms during actuation. Severe injury or death may result.**
- 4. To optimize slideout actuation, park coach on solid and level ground.**

## **DESCRIPTION**

The *Lippert Hydraulic Full Wall Slideout System* is a hydraulic cylinder drive system. Utilizing a bidirectional electric motor to actuate the pump, moving fluid from the reservoir into the hydraulic cylinders to extend the room and pumping fluid back to the reservoir to retract the slideout. The *Lippert Hydraulic Full Wall Slideout System* is designed as a negative ground system.

There are no serviceable parts within the pump unit. If the motor, manifold, pump or reservoir fails, the entire power unit must be replaced.

Disassembly of the motor voids the warranty.

Mechanical portions of the slideout system are replaceable. Contact Lippert Components, Inc. to obtain replacement parts.

## **PRIOR TO OPERATION**

Prior to operating the *Lippert Hydraulic Full Wall Slideout System*, follow these four (4) guidelines:

1. Coach should be parked on the most level surface available.
2. The **PARKING BRAKE** must be engaged.
3. The coach's transmission must be in **NEUTRAL** or **PARK**.
4. The coach's ignition must be in the **OFF** position.

# OPERATION

## MAIN COMPONENTS

### MECHANICAL

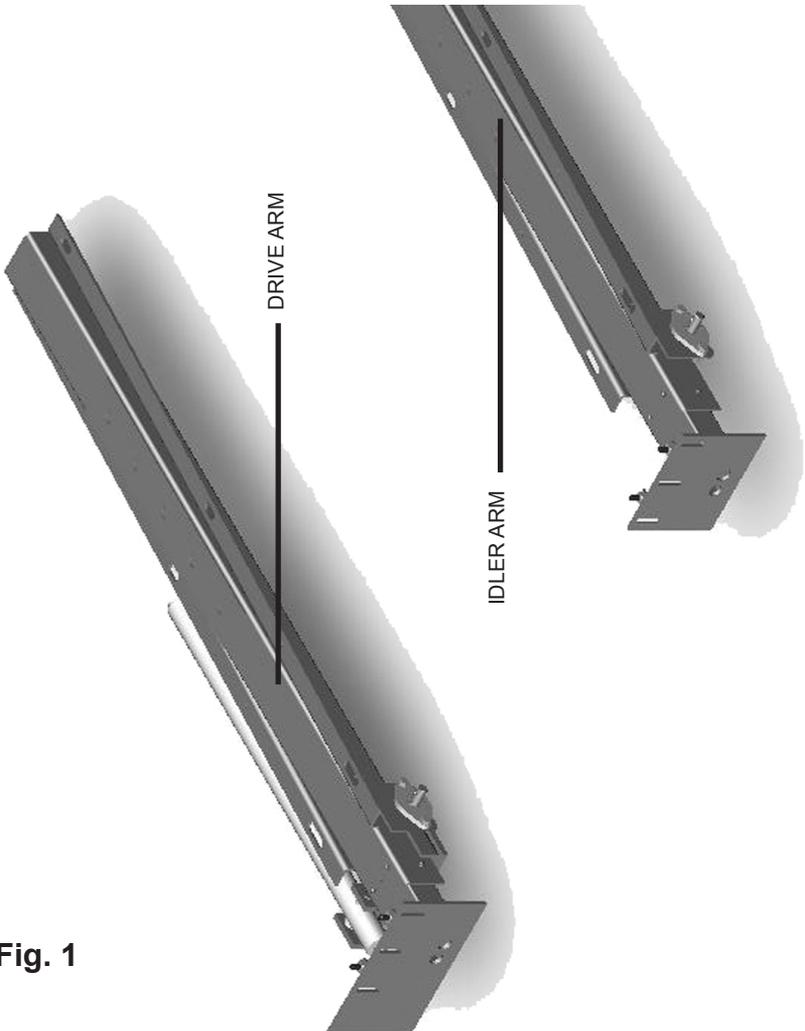
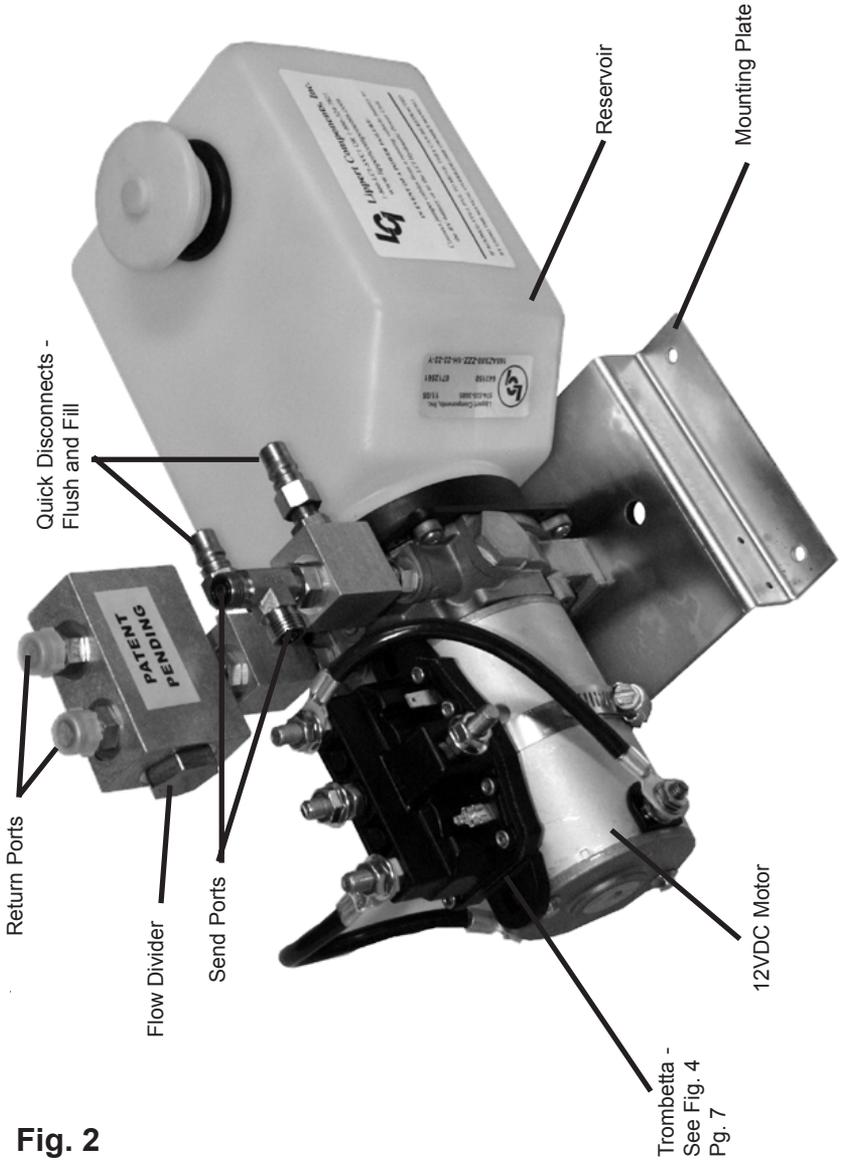


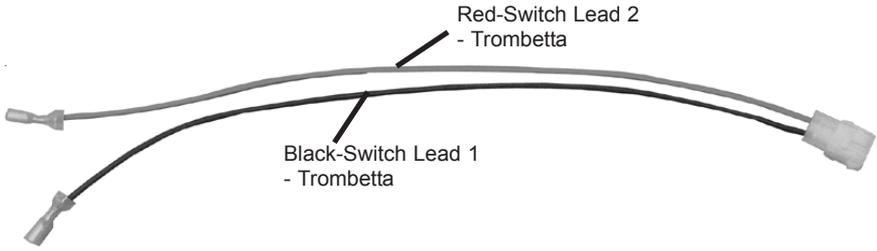
Fig. 1

# ELECTRICAL

## POWER UNIT – 12V DC MOTOR W/PUMP & RESERVOIR



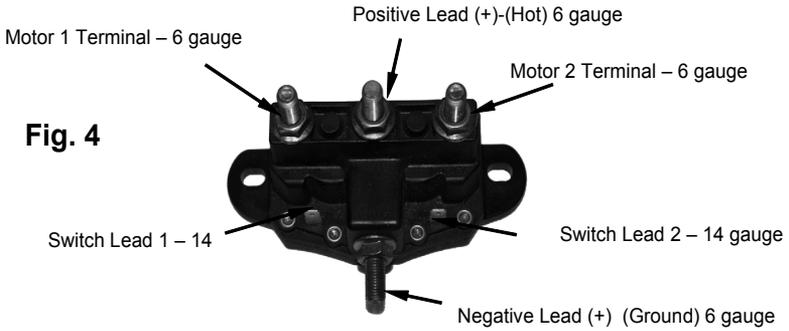
## WIRE HARNESS



**Fig. 3**

---

## RELAY - TROMBETTA



# OPERATING SYSTEM

## **WARNING**

**FAILURE TO ACT IN ACCORDANCE WITH THE FOLLOWING MAY RESULT IN SERIOUS PERSONAL INJURY OR DEATH.**

ALWAYS MAKE SURE THAT THE SLIDEOUT ROOM PATH IS CLEAR OF PEOPLE AND OBJECTS BEFORE AND DURING OPERATION OF THE SLIDEOUT ROOM.

ALWAYS KEEP AWAY FROM THE SLIDE RAILS WHEN THE ROOM IS BEING OPERATED. THE GEAR ASSEMBLY MAY PINCH OR CATCH ON LOOSE CLOTHING CAUSING PERSONAL INJURY.

INSTALL TRANSIT BARS (IF SO EQUIPPED) ON THE SLIDEOUT ROOM DURING STORAGE AND TRANSPORTATION.

## **EXTENDING SLIDEOUT ROOM**

1. Level the unit.
2. Verify the battery is fully charged and hooked-up to the electrical system.
3. Remove the transit bars (if so equipped).
4. Press and hold the IN/OUT switch (Fig. 5B) in the OUT position until the room is fully extended and stops moving.
5. Release the switch, which will lock the room into position.

## **RETRACTING SLIDEOUT ROOM**

1. Verify the battery is fully charged and hooked-up to the electrical system.
2. Press and hold the IN/OUT switch (Fig. 5C) in the IN position until the room is fully retracted and stops moving.
3. Release the switch, which will lock the room into position.
4. Install the transit bars (if so equipped).

## MANUAL OPERATION

The *Lippert Hydro-Sync Slideout System* can be run with auxiliary power devices like a heavy duty electric drill. In the event of electrical or system failure, this manual method of extending and retracting the slideout room can be used. A standard handheld drill is all that is required. A standard 38" room will take approximately 45 seconds to retract. See the instructions below.



1. Remove protective label. (See Fig. 5).
2. Using a standard hex bit, insert into auxiliary drive device, i.e. heavy duty electric drill



3. Insert hex bit into coupler found under protective label, Fig. 6
4. Run drill forward or clockwise to extend jacks and in reverse or counterclockwise to retract jacks.

## PREVENTATIVE MAINTENANCE

The *Lippert Hydraulic Full Wall Slideout System* has been designed to require very little maintenance. To ensure the long life of your slideout system, read and follow these few simple procedures.

### WARNING

**DO NOT WORK ON YOUR SLIDEOUT SYSTEM UNLESS  
THE BATTERY IS DISCONNECTED.**

**FAILURE TO ACT IN ACCORDANCE WITH THE FOLLOWING MAY RESULT  
IN SERIOUS PERSONAL INJURY OR DEATH.**

The *Lippert Hydraulic Full Wall Slideout System* has been static tested to over 6,000 continuous cycles without any noticeable wear to rotating or sliding parts. It is recommended that when operating in harsh environments and conditions (road salt, ice buildup, etc.) the moving parts be kept clean and can be washed with mild soap and water. No grease or lubrication is necessary and in some situations may be detrimental to the environment and long-term dependability of the system.

### MECHANICAL

Although the system is designed to be almost maintenance-free, actuate the room once or twice a week to keep the seals and internal moving parts lubricated.

Check for any visible signs of “leaking” before and after movement of the system and the coach.

When the room is out, visually inspect the Inner and Outer Assemblies. Refer to Fig. 1 for location of inner assemblies. Check for excess buildup of dirt or other foreign material; remove any debris that may be present.

If the system squeaks or makes any noises it is permissible to apply a coat of lightweight oil to the drive shaft and roller areas but remove any excess oil so dirt and debris do not buildup. **DO NOT USE GREASE.**

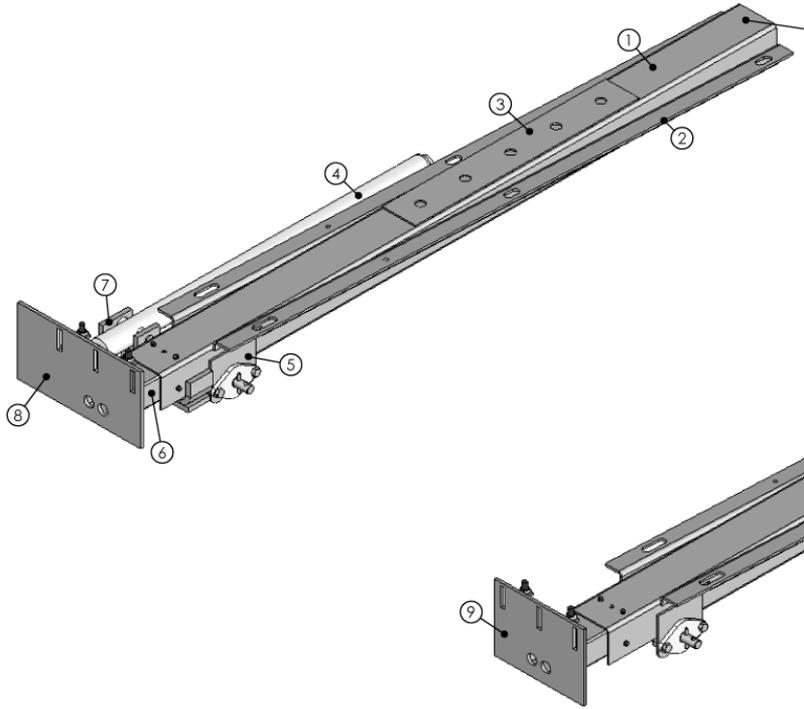
### ELECTRICAL

For optimum performance, the slideout system requires full battery current and voltage. The battery must be maintained at full capacity. Other than good battery maintenance, check the terminals and other connections at the battery, the control switch and the pump motor for corrosion and loose or damaged terminals. Check motor leads under the coach chassis. Since these connections are subject to damage from road debris, be sure they are in good condition.

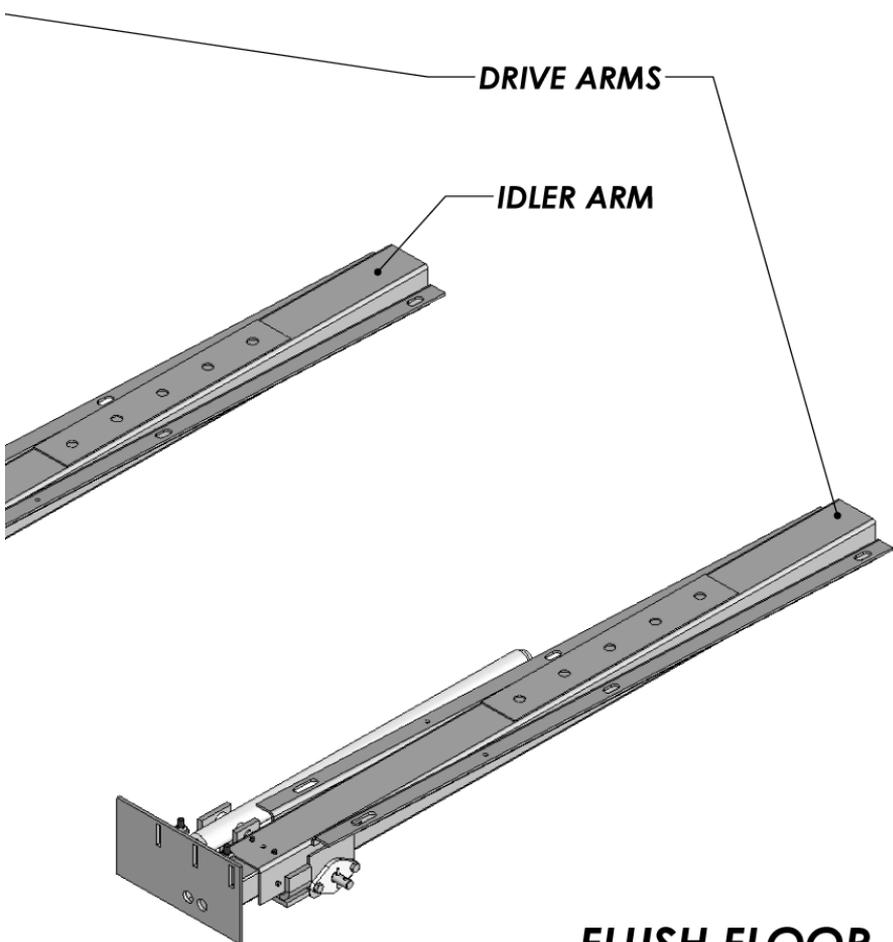
**Note:** The *Lippert Hydraulic Full Wall Slideout System* is designed to operate as a negative ground system. A negative ground system utilizes the chassis frame as the ground source. An independent ground wire back to the battery is not needed. It is important the electrical components have good wire to chassis contact. To ensure the best possible ground, a star washer should be used. Over 90% of unit electrical problems can be attributed to bad ground connections.

**Note:** For long-term storage: It is recommended that the room be closed (retracted) and if your unit is equipped with the IRC room control, it is recommended all of the control knobs be kept in the closed position.

**IF YOU HAVE ANY PROBLEMS OR QUESTIONS CONSULT YOUR LOCAL  
AUTHORIZED DEALER OR CALL LIPPERT AT:  
(866) 524-7821.**



ITEM NO.	PART NUMBER	Default/Qty
1	OUTER RAIL	3
2	PLATE	3
3	MOUNTING ANGLE	6
4	HYDRAULIC CYLINDER	2
5	GEAR PACK	2
6	INNER RAIL	3
7	CYLINDER MOUNTING BRACKET	2
8	DRIVE ARM HEAD PLATE	2
9	IDLER ARM HEAD PLATE	1



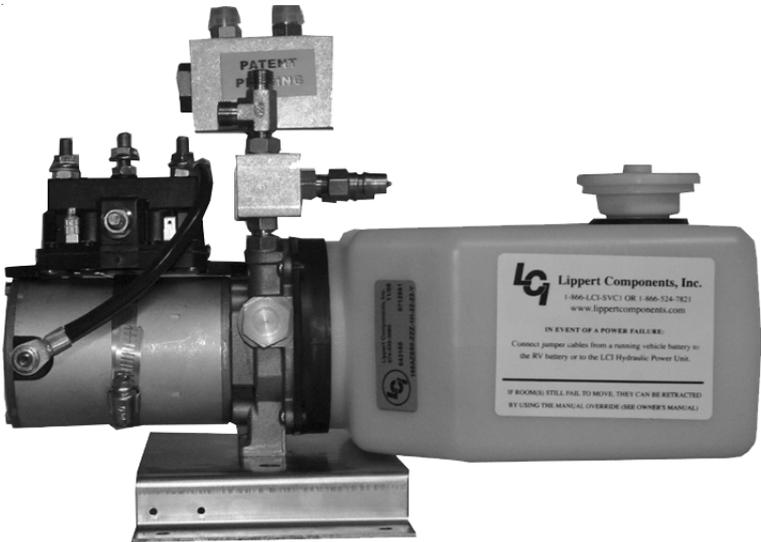
**FLUSH FLOOR  
FULL WALL SLIDE SYSTEM  
(24" STROKE)**



**LIPPERT COMPONENTS, INC.**  
A Lippert Components Subsidiary

# **SERVICE**

## **FLUID FILLING PROCEDURE**



**Fig. 8**

The *Lippert Hydraulic Full Wall Slideout System* uses automatic transmission fluid (ATF). Any ATF can be used. A full synthetic or synthetic blend works best such as Dexron III or Mercon 5. For best operation, fill system within  $\frac{1}{2}$ " of the top when all slideouts are completely retracted. The see through reservoir makes it easy to check oil level. It is recommended that the oil level be checked prior to operating the system. Make sure the breather is free of contamination before removing, replacing or installing.

### **FILLING DIRECTIONS**

Remove Breather/Fill Cap

Pour ATF into Breather/Fill opening.

**Note:** Do not allow any contamination into reservoir during fill process.

**Note:** Standard reservoir holds approximately 2 quarts (1.89 liters) of ATF.

Fill to within  $\frac{1}{2}$ " of top. Replace Breather/Fill cap when finished.

**Note:** System is self-purging. By simply cycling the system 2-3 times, any air in the system will be forced back to the reservoir and out of the Breather/Fill cap.

## TROUBLESHOOTING

The *Lippert Hydraulic Full Wall Slideout System* is only one of four interrelated slideout room system components. These four components are as follows: chassis, slideout room, coach and *Lippert Hydraulic Full Wall Slideout System*. Each one needs to function correctly with the others or misalignment problems will occur.

Every coach has it's own personality and what may work to fix one coach may not work on another even if the symptoms appear to be the same.

When something restricts room travel, system performances will be unpredictable. It is very important that slide rails, inner and outer, be free of contamination and allowed to travel freely the full distance or "STROKE." Ice or mud buildup during travel is an example of some types of contamination that may occur.

When beginning to troubleshoot the system, make sure the battery is fully charged, there are no visible signs of external damage to the actuator, motor or rails and that the motor is wired properly and all connections are secure.

You can adjust room extension by modifying the position of the adjustment coupler.

During troubleshooting, remember, by changing, altering or adjusting one thing, it may affect something else. Be sure any changes do not create a new problem.

**Additional information on the *Lippert Hydraulic Full Wall Slideout System* by calling 866-524-7821 and asking for technical assistance.**

# TROUBLESHOOTING CHART

The following troubleshooting chart outlines some common problems, their causes and possible corrective actions. When reference is made to a "Power Unit," the term includes the motor and the actuator as a complete unit. All Power Units are shipped from the factory with a serial number and date code, which should be given to the service technician when asking for assistance.

## ROOM DOESN'T MOVE WHEN SWITCH IS PRESSED

### PROBABLE CAUSE

Restrictions both inside and outside of unit

Low battery voltage, blown fuse, defective wiring

Power Unit not functioning

### CORRECTIVE ACTION

Check for and clear restriction

Check battery. Charge battery or add auxiliary power source. Check battery terminals, and all other wiring. Look for loose or corroded connections

See "Power Unit Troubleshooting" page 20 Hydraulic Slideout Manual online at [www.lci1.com](http://www.lci1.com)

## POWER UNIT RUNS, ROOM DOES NOT MOVE

Restrictions both inside and outside of unit

Check for and clear restriction

## POWER UNIT RUNS, ROOM MOVES SLOWLY

Low battery, poor ground, extremely low outdoor temperature.

Charge battery, and check ground wire

Leaking cylinder

See "Checking for Bad Cylinder" page 18

## ROOM DRIFTS IN BOTH IN & OUT POSITIONS

Check for leaks in the hydraulic system

Tighten fittings

Air in system

After checking all connections, cycle pump several times in and out

## IN THE CLOSED POSITION, ROOM DRIFTS OUT

Leaking cylinder seal

See "Checking for Bad Cylinder" page 18

Fluid bypassing cylinder piston

See "Checking for Bad Cylinder" page 18

Hose from pump is leaking

Tighten fitting or replace hose

Air in system

After checking all connections, cycle pump several times in and out

Loose mounting bolts

Tighten mounting bolts

## IN THE OPEN POSITION, ROOM DRIFTS IN

Hose from pump is leaking

Tighten fitting or replace hose

Leaking cylinder seal

See "Checking for Bad Cylinder" page 18

Fluid bypassing cylinder piston

See "Checking for Bad Cylinder" page 18

## **TROUBLESHOOTING – PUMP UNIT**

Before attempting to troubleshoot the Pump Unit, make sure an adequate power source is available. The unit batteries should be fully charged or the unit should be plugged into to A/C service with batteries installed. Do not attempt to troubleshoot the Pump Unit without assuring a full 12V DC charge

The following tests require only a DC voltmeter (or DC test light) and a jumper lead.

**Step 1** - Attach voltmeter (or test light) leads to the negative and positive switch terminals on back of wall switch. Does the meter indicate 12V DC? If **YES**, see **Step 2**; if **NO** see **Step 3**.

**Step 2** - If **YES**, at the motor, check the incoming leads to 12V DC (if necessary, disconnect leads at wire splices). Does meter indicate 12V DC? If **YES**, Pump Unit needs to be replaced. The motor is not field serviceable. **DO NOT ATTEMPT TO REPAIR**. If **NO**, Inspect all wires and connections between the wall switch and the motor. Repair connections as necessary. Recheck as in **Step 1**.

**Step 3** - If **NO**, Inspect all connections between battery and switch. Inspect 50A Auto-reset Circuit Breaker. Recheck as above in **Step 1**.

## **TROUBLESHOOTING - ELECTRICAL**

Since there are no field serviceable parts in the motor of the Pump Unit, electrical troubleshooting and service is limited to replacing only those components as previously outlined.

Thorough inspection of wiring and connections is the only other electrical service that can be performed.

## **TROUBLESHOOTING – CHECKING FOR BAD CYLINDER**

1. Retract (close) the slideout (room) completely.
2. Loosen hose from “E” (extend) port on the manifold of the Power Unit.

### **WARNING-**

*Do not attempt to run room out with the “E” port hose loose. The system will experience RAPID FLUID LOSS.*

3. Plug opening on manifold to prevent drawing air into the system.
4. Energize the Power Unit to retract (close) room.
5. Continue to run the room in and watch for fluid flow from hose/port “E”. Fluid flow greater than a few drops will indicate internal cylinder leaking (bypassing of piston seal). If there is no fluid flow, reconnect hose to “E” port and tighten.

### **WARNING -**

*Be sure to reconnect and tighten hose at the “E” port before attempting to extend (open) the room or the system will experience RAPID FLUID LOSS.*

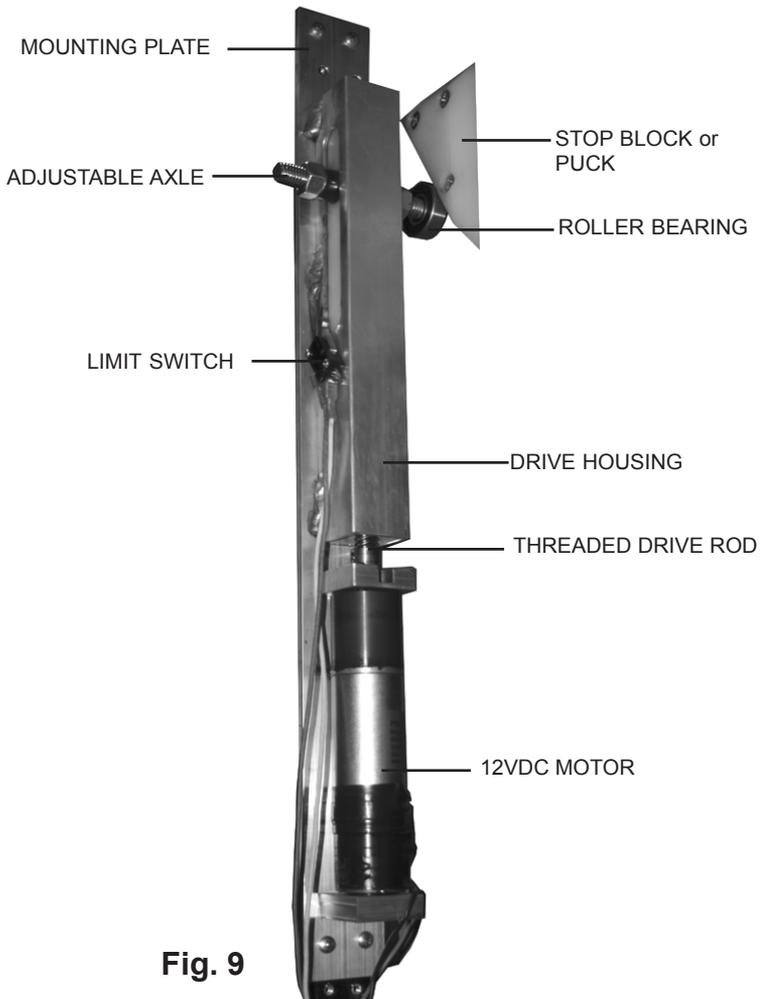
Contact qualified technician if there is excessive fluid flow. The cylinder should not be repaired in the field.

Refill the Power Unit Reservoir as recommended on page 14 of this manual.

## TRAVEL LOCKS

The *Lippert Slideout Travel Lock System* is an electrical component that locks the unit's slideout room(s) into place while the unit is traveling. The locks prevent the slideout room(s) from inadvertently creeping out or extending during the transportation of the unit.

The *Lippert Slideout Travel Lock System* is set up to work AUTOMATICALLY with the operation of the hydraulic slideout room(s) contained in the unit. When the EXTEND button is pushed, the *Lippert Slideout Travel Lock System* will disengage and the slideout room can then extend. When the RETRACT button is pushed, the slideout room will retract and the *Lippert Slideout Travel Lock System* will engage and lock the slideout room into place.



**Fig. 9**

# TRAVEL LOCK CONTROLLER

The *Lippert Slideout Travel Lock System* works together with the hydraulic pump for a *Lippert Hydraulic Slideout*. The *Lippert Slideout Travel Lock System Control Box*, Fig. 10, brings the electronic information in from the hydraulic pump and sends it out to the Travel Locks, telling them when to open and when to close. The program works with the activation of the hydraulic pump to allow the Travel Locks travel time to clear the stop blocks when the slideout room is extending or retracting.

