

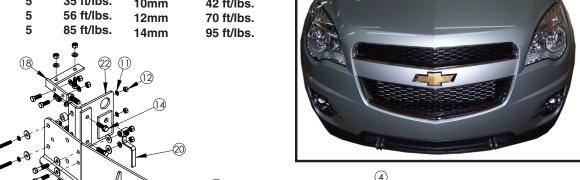
BOLT TORQUE SPECIFICATIONS

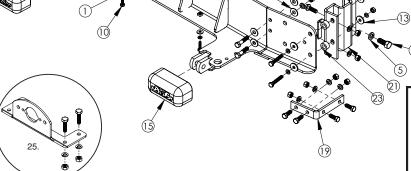
BASEPLATE

STANDARD BOLTS:			METRIC BOLTS:		
Size	Grade	Torque	Size	Torque	
5/16"	5	20 ft/lbs.	8mm	22 ft/lbs.	
3/8"	5	35 ft/lbs.	10mm	42 ft/lbs.	
7/16"	5	56 ft/lbs.	12mm	70 ft/lbs.	
1/2"	5	85 ft/lbs.	14mm	95 ft/lbs.	

Pin height - 14-3/4" Center

Centers - 24-1/4"







9518254 PARTS LIST

REF.	PART		
NO.	NO.	QTY.	DESCRIPTION
1.	00057	2	1/4" Lock Washer
2.	00059	8	3/8" Flat Washer
3.	00060	24	3/8" Lock Washer
4.	00061	24	3/8" NC Hex Nut
5.	00084	2	1/2" Flat Washer
6.	00214	2	1/4" Flat Washer
7.	00907	16	3/8"-NC x 1" Hex Bolt Gr. 5
8.	00908	4	3/8"-NC x 1-3/4" Hex Bolt Gr. 5
9.	00967	2	1/2"-NC x 1-1/2" Hex Bolt Gr. 5
10.	04055	2	1/4"-NC x 1" Hex Bolt Gr. 5
11.	07286	8	8mm Lock Washer
12.	09032	4	8mm-1.25 Hex Nut

Please order replacement parts by PART NO. and DESCRIPTION.

	and DECOIII	11011
ASSEMBLY		
OPERATION		
REPLACEMENT	PARTS	

		-	
REF.	PART		
NO.	NO.	QTY.	DESCRIPTION
13.	09228	8	8mm Fender Washer
14.	11557	4	3/8" - NC x 1 - 1/4" Hex Flange Bolt Gr.5
15.	12979	1	Pull Ear Cover "A"
16.	12980	1	Pull Ear Cover "B"
17.	13565-35	1	Crossmember f/Chevy Equinox
18.	14030-35	2	Top Bracket
19.	14031-35	2	Lower Bracket
20.	14589-35	2	Nut Strip
21.	14590-35	1	Brace Driver Side
22.	14591-35	1	Brace Passenger Side
23.	14592-95	4	Bushing
24.	14593	4	8mm - 1.25 x 50mm Hex Bolt Gr.8.8
25.	5937	1	Plug Mount Kit
26.	12329	3	Loctite (not shown)
27.	14329	l 1	3/8" Fish Wire

READ complete manual CAREFULLY BEFORE attempting operation.

WARNING: FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN LOSS OF TOWING VEHICLE CONTROL, SEPARATION OF THE TOW BAR FROM THE TOWING VEHICLE, SEPARATION OF THE TOWED VEHICLE FROM THE TOW BAR, CAUSING SEVERE PERSONAL INJURY, DEATH, OR PROPERTY DAMAGE.

A CAUTION

Safety is of utmost importance at all times. There are several items that must be checked each time <u>before</u> using and <u>while</u> using a tow bar. Before allowing anyone to hook up or operate a tow bar, be sure they have read and understand the proper operating procedure.

DO NOT use worn or damaged cables and/or pins.

Be sure the **SAFETY CABLES** are hooked, chassis to chassis, to both the towing and towed vehicles using the crisscross method.

Check clearance between vehicles in a turning situation.

Check base plate mounting bolts for tightness and frame for metal fatique.

Do not load the towed vehicle with anything as you may exceed the towing capacity of the tow bar.

Keep fingers away from pivot points to prevent personal injury.

Be sure the steering components of the towed vehicle are properly aligned.

NOTE: This unit can be backed up in moderate increments. Any severe backwards cornering could result in damage to the Tow Bar and/or towed vehicle chassis.

For automatic transmissions: Consult your vehicle owners manual for towing suitability with the drive shaft connected. Otherwise, the towed vehicle will have to be equipped with a transmission pump or drive shaft disconnect.

Check to make sure that all lights are in proper working order.

The information on towability of vehicles is reprinted with permission of MotorHome® Magazine, and is believed to be reliable. However, Demco does not warrant the information to be correct. Always consult your towed vehicle owner's manual and follow towing instructions. Each year, MotorHome® Magazine, compiles a list of vehicles that can be towed four-down behind a motorhome with no modifications required. This guide contains only those vehicles that have been approved by their manufacturers for towing.

Caution: MotorHome® Magazine left out any vehicles that have towing speed limits slower than 55 m.p.h., or distance limits of less than 200 miles. At a minimum, these vehicles require significant modification, such as the use of an aftermarket product, to make them towable. The availability of a Demco Tow Bar Base Plate does not imply that these vehicles can be modified or that there is an aftermarket product available. Refer to your vehicle owner's manual or consult your dealer to determine whether your vehicle can be modified to make it towable. Failure to observe this precaution could result in property damage or personal injury.

IMPORTANT INSTALLATION ITEMS

DEMCO products and accessories are intended to be installed by professional installers with experience, proper equipment and the ability to do modification work. Installers with these qualifications can be found in RV and Automotive Service Centers.

If the car to be towed has been in an accident, the chassis may be damaged in an area where the Base Plate attaches. It may no longer be suitable for towing. Extreme caution and careful examination are required in such a situation. It is also likely, even from a minor accident, that the hole alignment will be more difficult due to hole alignment problems.

Many DEMCO Base Plates are designed to use existing holes and hardware to mount the Base Plate to the towed vehicle. Even though the bolt is there, however, do not assume it is adequate for mounting the Base Plate. Manufacturers make many changes in hardware both within and between model years. Be sure the bolt is long enough to protrude past the nut a distance no less than 1/2 the diameter of the bolt, after the Base Plate is mounted. The threads should be in good condition. We require that "LOCTITE" Blue" be used on all bolts. If a new bolt is required, be sure it is SAE Grade 5 or Metric 8.8.

NOTE: The dimensional variations between otherwise identical vehicles can be considerable. Some minor modifications may have to be made to ensure a proper fit.

INSTALLATION INSTRUCTIONS



 Open hood and remove 6 plastic push fasteners and 4 screws from the panel on top of the grill. Remove center plastic cover and hinge outer covers up and back. Lift outer panel to allow grill to be free.



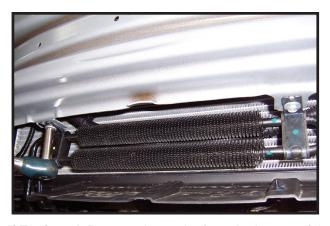
2. Remove three plastic push fasteners and two screws in the front of each fender well.



3. Remove two screws from the bottom of the facia on each side. Pull out firmly on outer corner of facia from the front of the fender and remove facia.



4. With a pliers pinch tabs that hold the wiring harness to the back of the bumper and let hang.



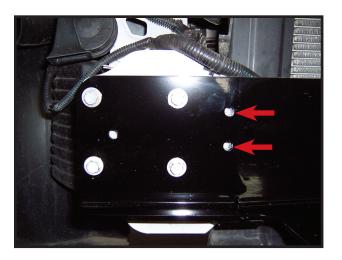
5. If Equipped Remove the cooler from the bottom of the bumper and let hang. **Note:** bolts will not be reused.



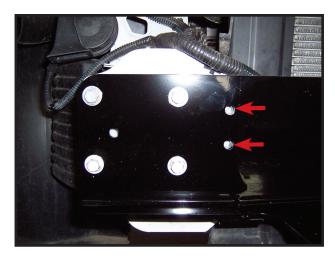
6. Remove four bolts from each side of the bumper and set bumper to the side. **NOTE:** If only three factory bolts are used take factory bolt and use it to tap top inside hole. Then use baseplate as jig to drill hole in bumper to allow bolt to pass through.



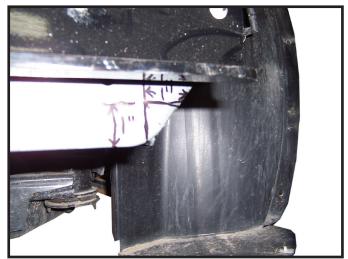
7. With and assistant mount the baseplate into place with the bumper bolts.



8. Drill two 13/32" holes using the baseplate as a template on each sides.



9. Place 3/8 x 1-3/4" with 3/8" flat washers thru drilled holes and place 3/8" flat washer, the 3/8" lock washer and 3/8" nut behind the bumper mount. NOTE: Use blue LOCTITE on all bolts and tighten all bolts according to chart on front page. Minor trimming of the bumper may be required to let the washers in the front Lay flat against the baseplate.



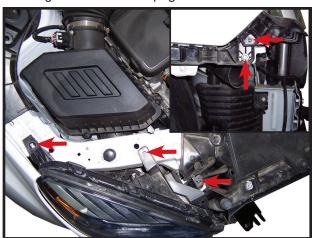
10. Cut frame below baseplate on each side as shown in picture.



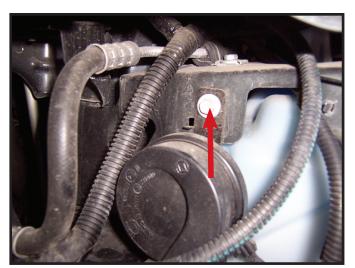
11. Clamp lower bracket to frame as shown. Make sure bracket is flush with bottom of pinch weld. Drill four 13/32" holes using bracket as a template. Repeat on other side.



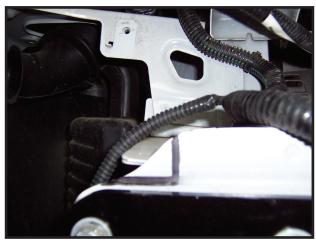
12. Place 3/8 x 1" bolts thru drilled holes and place 3/8" lock washer and 3/8" nut behind frame. NOTE: Use blue **LocTITE** on all bolts and tighten all bolts according to chart on front page.



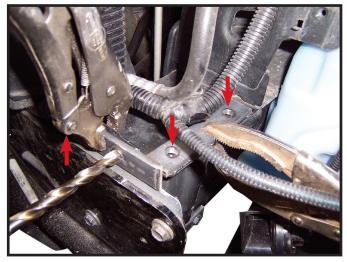
13. Remove three screws from the top of headlight assembly and two from the side (as shown in inserted picture). Pull headlight out and rest on engine. NOTE: Some headlights have a hidden tab holding light to fender. Headlight is removed for ease of drilling.



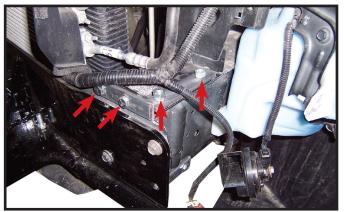
14. Remove one bolt on each side from horn and let hang.



15. Cut frame above baseplate on each side as shown in picture.

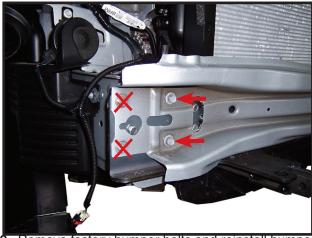


16. Clamp upper bracket to frame as shown. Make sure bracket is flush with the pinch weld on the side. Drill four 13/32" holes using bracket as a template. Repeat on other side.



17. Place 3/8 x 1" bolts thru drilled holes and place 3/8" lock washer and 3/8" nut behind frame. NOTE: Use blue LOCTITE on all bolts and tighten all bolts according to chart on front page. Reinstall bolt holding horn on both sides.

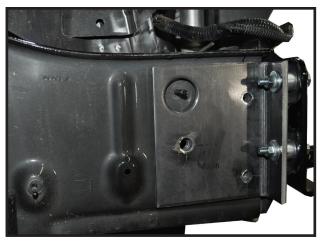
18. Reinstall headlights in reverse order.



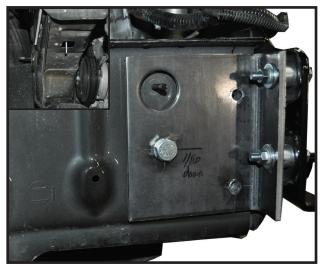
19. Remove factory bumper bolts and reinstall bumper using factory bolts in inside holes of bumper. **NOTE:** Use blue **LOCTITE** on all bolts and tighten all bolts according to chart on front page.



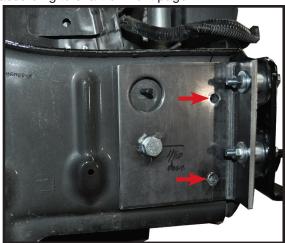
20. On passenger side remove the two nuts that hold the airbox baffle in place. Remove baffle and set aside.



21. Place two bushings over the bumper mount nuts and place passenger side bracket tight to frame and bumper mount. Insert 8mm-1.25 x 50mm bolts, 8mm lock washers, and 8mm flat washers through bumper and passenger bracket. NOTE: Use blue **LOCTITE**_® on all bolts and tighten all bolts according to chart on front page.



22. Insert 1/2"NC x 1-1/4" bolt and 1/2" lock washer through passenger side bracket and using a nutstrip on inside of frame through hole in bottom of frame as shown in corner picture (leave bolt loose for now). Place 8mm nut, 8mm lock washer, and 8mm flat washer on bolts that come through front of bracket and tighten. Once front nuts are tight then tighten 1/2" bolt. NOTE: Use blue **L@CTITE**® on all bolts and tighten all bolts according to chart on front page.

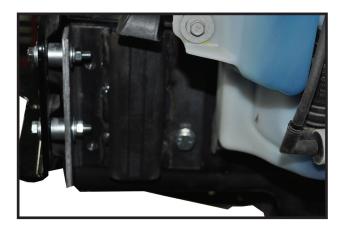


23. Drill two 13/32 holes through the outside of frame using the baseplate as a template.



24. Using the supplied fish wire, fish the 3/8" serrated flange bolts up through the hole in the bottom of the frame as was done with the nutstrip. Fasten the bolts in place using 3/8" lock washers and 3/8" nuts. NOTE: Use blue on all bolts and tighten all bolts according to chart on front page.

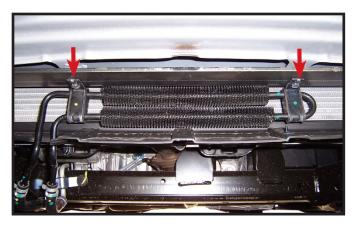
25. Reinstall air box baffle.



26. Instal the driver side bracket in the same ways as on the passenger side. Follow step 21-24 for order of how to install bracket.



27. Route wiring as desired to prevent damage from harness



28. If Equipped Using the 1/4" x 1 bolts with flat washer and lock washers replace the cooler mounting it to the baseplate in the holes provided as shown.



29. On the rear of the facia break or cut off the foam tabs from each side to allow facia to fit properly.



30. Reinstall hardware and facia in reverse order as removed. Plug in fog lights if equipped.

31. Plug mount (item #25) may be installed if desired in convenience holes on either chain anchor or as desired. **NOTE:** Excess material may be trimmed from bracket.

DEMCO PRODUCTS ORIGINAL PURCHASERS LIMITED WARRANTY

1. Extent and Duration of this Warranty:

Your Demco product has a 1 year limited warranty to be free from defects in materials and workmanship under normal use and service from date of purchase by the original (first) retail owner, or until it is resold or transferred by the original owner. Any part of the Demco product found in the judgement of the manufacturer to be defective in materials or workmanship will be repaired or replaced at the manufacturer's option without charge for parts or labor to the original owner.

2. Manufacturer and Warrantor:

Demco 4010 320th Street P.O. Box 189 Boyden, IA 51234 (712) 725-2311

3. Repair or Replacement Procedure:

If your Demco product develops a defect during the warranty period, promptly notify Demco customer service department. Until such notice is received, Warrantor will not be responsible for any repair or replacement.

Upon receipt of notice from you, Warrantor will have a choice of options in replacing any part it determines to be defective:

- a) Warrantor may require you at your own expense to deliver or ship the part to its factory or authorized dealer. Any defective part will be repaired or replaced and returned to you free of charge. Any part returned to Warrantor and found not to be defective will be returned to you freight collect with an explanation.
- b) Warrantor may elect to ship a new part to its dealer to be exchanged free of charge for the defective part returned by you to the dealer.
- c) Warrantor may elect to ship or deliver a replacement part to your address.

4. Limitations on Warranty Coverage:

Coverage under this warranty will be valid only if the customer warranty card is returned by the original purchaser within 30 days of purchase.

Coverage under this warranty will be effective only when a copy of the original invoice, showing the date and location of purchase, accompanies any claim for warranty. This warranty is limited to the original owner and is NON

TRANSFERABLE to a second party.

Warrantor has no liability whatsoever and this warranty is null and void if any Demco product has been misassembled or subjected to neglect, negligence, misuse, accident or operated in any way contrary to the operating and maintenance instructions as specified in the Demco Owner's Manual for that model.

This warranty does not cover any product that has been altered or modified so as to affect it's operation, performance or durability, or that has been modified to change the intended use of the product.

In addition, the warranty does not extend to repairs made necessary by normal use of parts, accessories or other equipment which in the judgment of Warrantor, are either incompatible with the Demco product, or affect its operation, performance or durability.

This warranty does not cover:

- 1) normal wear and tear
- 2) road film or gravel damage to paint
- 3) paint
- 4) rust damage

Warrantor has a policy of continuous product improvement. We reserve the right to change or improve the design of any Demco product, including but not limited to state of the art changes, without assuming any obligation to modify any product previously manufactured.

Warrantor assumes no responsibility to the owner for loss of use of the product, loss of time, inconvenience or other damage consequential or otherwise, including, but not limited to expense for gasoline, expense of transporting the product to the dealer and expense of returning the product, mechanic's travel time, telephone or telegram charges, road service/towing charges, rental of another product during the time warranty repairs are being performed, travel, lodging, loss or damage to personal property or loss of revenue or earnings.

5. Limitations of Implied Warranties:

All implied warranties, if any, expire and terminate upon expiration of this warranty. Some states do not allow limitation on how long an implied warranty lasts, so this limitation may not apply to you.

6. Limitation of Consequential Damages:

Warrantor's responsibility under this warranty extends solely to repair or replacement of your Demco product and its component parts.

Warrantor does not assume responsibility for, nor shall it be liable for, any special, incidental or consequential damages. Some states do not allow the exclusion or limitation on incidental or consequential damages, so the above exclusion or limitation may not apply to you.

7. Purchaser's Rights:

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

8. Exclusive Warranty:

This is the only express warranty made by Demco on your Demco product and no agent, employee, or other person is allowed to change or add to this warranty.



Warranty Registration

Ag O
RV O
Rental O
Brakes O
Marine O

4010 320th Street • Box 189 • Boyden, Iowa 51234 Toll Free 800-54DEMCO (800-543-3626) • FAX 800-845-6420 www.demco-products.com

	Satisfied	Satisfied	Dissatisfied	Dissatisfied
How satisfied are you with our product?	O	O	O	0
How satisfied are you with the dealership/distributor sales staff? Dealer/Distributor Name City	О	Stat	е	0
How satisfied are you with the company sales staff?	O	0	0	0
How satisfied are you with the delivery?	0	0	0	0
Did you have any contact with a Demco Representative? If YES , how satisfied were you?	YES O	NO O	0	O
I would recommend this product to my family and friends.	YES	NO		
Would you purchase again from DEMCO?	YES	NO		
Since taking delivery, have you been contacted by the dealer?	YES	NO		
Did you have any problems with this DEMCO product? If YES , are you satisfied with the company's resolution of your problem?	YES O	NO O	O	0
Please list the specific source of information prompting this purchase.				
After purchasing this product, do you see any needed product improvement	:? If y	ves, what imp	provement?	
What other products would you like to see DEMCO offer?				
Comments				
Owner's Name: Mailing Address:				
City: State:	_ Zip Code:			
Model#:				
Serial #:				
Purchase Date:				
Owner's Signature:				

Please return to DEMCO By FAX or tri-folding this form to the backside, it is pre-addressed.

Postage

Demco 4010 320th Street, Box 189 Boyden, Iowa 51234



4010 320th St., P.O. BOX 189, BOYDEN, IA. 51234 PH: (712) 725-2311 FAX: (712) 725-2380 or 1-800-845-6420 TOLL FREE: 1-800-54DEMCO (1-800-543-3626) www.demco-products.com