Ford Fiesta



BOLT TORQUE SPECIFICATIONS

85 ft/lbs.

Size

5/16"

7/16"

1/2"

3/8"

Grade

5

5

5

5

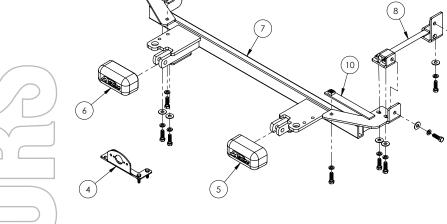
STANDARD BOLTS: METRIC BOLTS: Torque Size **Torque** 20 ft/lbs. 22 ft/lbs. 8mm 35 ft/lbs. 42 ft/lbs. 10mm 56 ft/lbs. 12mm 70 ft/lbs.

14mm

95 ft/lbs.

Pin height - 14-5/8" Centers - 21"







9518285 PARTS LIST

REF. NO.	PART NO.	QTY.	DESCRIPTION	
1.	00059	10	3/8" Flat Washer	
2.	00060	12	3/8" Lock Washer	
3.	00523	12	3/8" NC x 1.25 Hex Bolt Gr. 5	
4.	5937	1	Plug Mount Kit	
5.	12979	1	Pull Ear Cover "A"	
6.	12980	1	Pull Ear Cover "B"	
7.	13892-35	1	Baseplate Crossmember	
8.	13893-35	1	Rear Bracket - Left	
9.	13894-35	1	Rear Bracket - Right	
10.	13895-35	2	Nut Strip	
11.	NHT11	1	11" Nylon Hose Tie (not shown)	
12.	12329	1	Loctite (not shown)	

ASSEMBLY OPERATION REPLACEMENT PARTS Please order replacement parts by PART NO. and DESCRIPTION.

READ complete manual CAREFULLY BEFORE attempting operation.

WARNING: FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN LOSS OF TOWING VEHICLE CONTROL, SEPARATION OF THE TOW BAR FROM THE TOWING VEHICLE, SEPARATION OF THE TOWED VEHICLE FROM THE TOW BAR, CAUSING SEVERE PERSONAL INJURY, DEATH, OR PROPERTY DAMAGE.

CAUTION

Safety is of utmost importance at all times. There are several items that must be checked each time <u>before</u> using and <u>while</u> using a tow bar. Before allowing anyone to hook up or operate a tow bar, be sure they have read and understand the proper operating procedure.

DO NOT use worn or damaged cables and/or pins.

Be sure the **SAFETY CABLES** are hooked, chassis to chassis, to both the towing and towed vehicles using the crisscross method.

Check clearance between vehicles in a turning situation.

Check base plate mounting bolts for tightness and frame for metal fatique.

Do not load the towed vehicle with anything as you may exceed the towing capacity of the tow bar.

Keep fingers away from pivot points to prevent personal injury.

Be sure the steering components of the towed vehicle are properly aligned.

NOTE: This unit can be backed up in moderate increments. Any severe backwards cornering could result in damage to the Tow Bar and/ or towed vehicle chassis.

For automatic transmissions: Consult your vehicle owners manual for towing suitability with the drive shaft connected. Otherwise, the towed vehicle will have to be equipped with a transmission pump or drive shaft disconnect.

Check to make sure that all lights are in proper working order.

The information on towability of vehicles is reprinted with permission of MotorHome® Magazine, and is believed to be reliable. However, Demco does not warrant the information to be correct. Always consult your towed vehicle owner's manual and follow towing instructions. Each year, MotorHome® Magazine, compiles a list of vehicles that can be towed four-down behind a motorhome with no modifications required. This guide contains only those vehicles that have been approved by their manufacturers for towing.

Caution: MotorHome® Magazine left out any vehicles that have towing speed limits slower than 55 m.p.h., or distance limits of less than 200 miles. At a minimum, these vehicles require significant modification, such as the use of an aftermarket product, to make them towable. The availability of a Demco Tow Bar Base Plate does not imply that these vehicles can be modified or that there is an aftermarket product available. Refer to your vehicle owner's manual or consult your dealer to determine whether your vehicle can be modified to make it towable. Failure to observe this precaution could result in property damage or personal injury.

IMPORTANT INSTALLATION ITEMS

DEMCO products and accessories are intended to be installed by professional installers with experience, proper equipment and the ability to do modification work. Installers with these qualifications can be found in RV and Automotive Service Centers.

If the car to be towed has been in an accident, the chassis may be damaged in an area where the Base Plate attaches. It may no longer be suitable for towing. Extreme caution and careful examination are required in such a situation. It is also likely, even from a minor accident, that the hole alignment will be more difficult due to hole alignment problems.

Many DEMCO Base Plates are designed to use existing holes and hardware to mount the Base Plate to the towed vehicle. Even though the bolt is there, however, do not assume it is adequate for mounting the Base Plate. Manufacturers make many changes in hardware both within and between model years. Be sure the bolt is long enough to protrude past the nut a distance no less than 1/2 the diameter of the bolt, after the Base Plate is mounted. The threads should be in good condition. We require that "LOCTITE" Blue" be used on all bolts. If a new bolt is required, be sure it is SAE Grade 5 or Metric 8.8.

NOTE: The dimensional variations between otherwise identical vehicles can be considerable. Some minor modifications may have to be made to ensure a proper fit.

INSTALLATION INSTRUCTIONS

1. Disconnect negative terminal of battery.



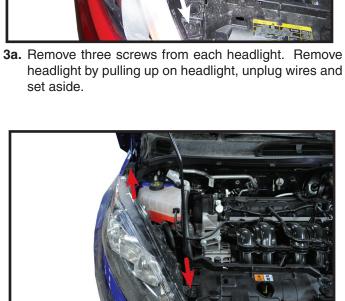
2a. Remove four plastic push fasteners from top of facia.



2b. 2014 Remove four plastic push fasteners from top of facia.



headlight by pulling up on headlight, unplug wires and



3b. 2014 Remove two screws from each headlight. Remove headlight by pulling up on headlight, unplug wires and set aside.



4. On each side remove two screws from fender liner.



5a. Remove three screws from bottom of facia.



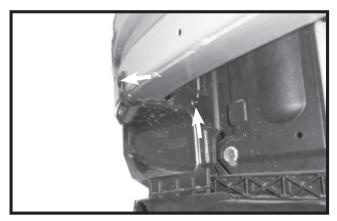
5b. 2014 Remove five screws from bottom of facia.



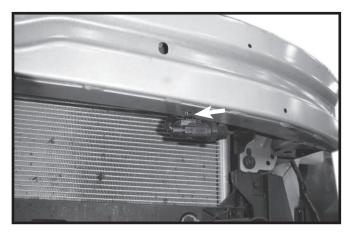
6. Remove three screws from fender to facia. Insert shows general location of screws in fender.



7. Remove facia by pulling up and forward and unplug marker lights.



Remove two plastic push fasteners to remove air deflector. Repeat for other side. NOTE: These will not be reused.



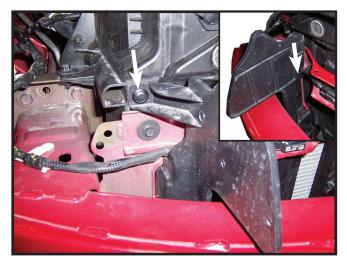
9a. Remove one plastic push fastener from bottom of bumper holding air temp. sensor.



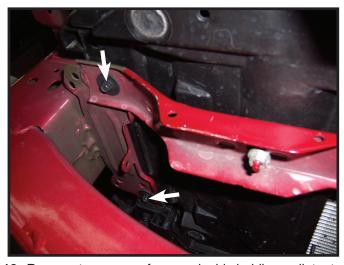
9b. 2014 Remove air temp. sensor from top of air defector on drivers side.



10. Unplug horn. Remove one nut from each airbag sensor and remove.



11a. Remove two plastic push fasteners from each side and remove upper air deflectors.



13. Remove two screws from each side holding radiator to bumper.



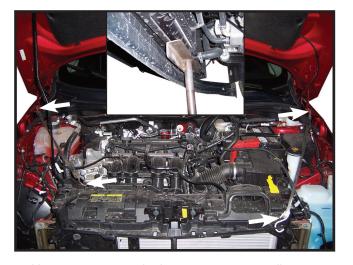
11b. 2014 Remove three plastic push fasteners from each side and remove upper air deflectors.



14. Remove three screws from top of bumper.



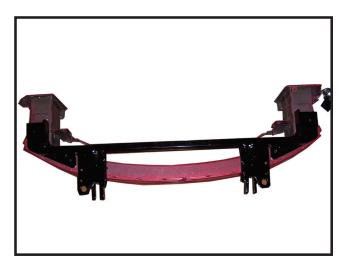
12. Remove several plastic push fasteners to remove wiring harness from bumper.



15. Use two straps and a brace to support radiator.



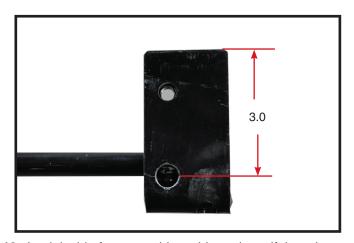
16. Remove four screws from each side of bumper and remove.



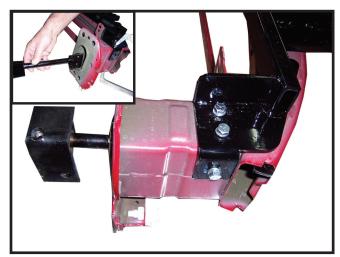
17. Place bumper upside down and place baseplate on bumper as shown.



18. Line up slotted holes on each side and clamp baseplate to bumper. Use baseplate as a guide and drill front and side holes with a 13/32" drill. Insert nut strip in each side of bumper and fasten with 3/8" x 1-1/4" bolt and 3/8" lock washer. NOTE: Leave all bolts loose until later. Use blue LOCTITE® on all bolts and tighten all bolts according to chart on front page.



19. Look inside frame on driver side and see if there is a nut on the right hand side on the inside of the frame. If there is a nut make sure rear bracket (#8) has hole in it as show above. If there is no hole in bracket mark 3" down from top and in line with top hole as shown in picture. Drill a 5/8" hole in that location for clearance of nut in frame.



20. Install rear support brackets into bumper and fasten with 3/8" x 1-1/4" bolt, 3/8" lock washer, and 3/8" flat washer. Again, leave bolts loose until later.

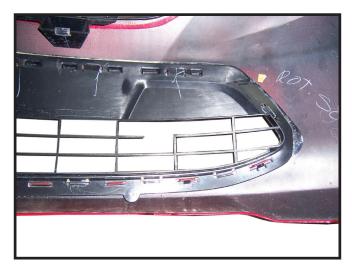


21. With an assistant reinstall bumper with four original screws. Fasten rear support bracket to frame on each side with 3/8" x 1-1/4" bolt, 3/8" lock washer, and 3/8" flat washer. (Side of frame and bottom of frame)

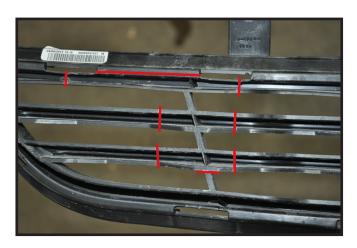
- **22.** Reinstall all screws form steps 13, 14, and 16 and tighten.
- **23.** Tighten all twelve bolts holding baseplate to bumper and frame using torque chart specifications.



24. Reinstall air bag sensors. Fasten air temp. sensor to bumper brace with nylon hose tie as shown. NOTE: Fasten wire harnesses back to bumper with plastic fasteners. 2014 models reinstall temp sensor in stock location.



25a. Trim lower facie insert as shown above. **NOTE:** Back view of right side shown above.



25b. 2014 Trim lower facie insert as shown above. **NOTE:** Back view of driver side shown above.

26. Reinstall facia and other pieces in reverse order.

NOTES



Warranty Registration

Ag ORV ORental OBrakes OMarine O

4010 320th Street • Box 189 • Boyden, Iowa 51234 Toll Free 800-54DEMCO (800-543-3626) • FAX 800-845-6420 www.demco-products.com

	Very Satisfied	Satisfied	Dissatisfied	Very Dissatisfied				
How satisfied are you with our product?	O	O	0	0				
How satisfied are you with the dealership/distributor sales staff? Dealer/Distributor Name City	O	O State	O	0				
How satisfied are you with the company sales staff?	0	O	О	O				
How satisfied are you with the delivery?	O	О	O	0				
Did you have any contact with a Demco Representative? If YES , how satisfied were you?	YES O	N0 O	0	O				
I would recommend this product to my family and friends.	YES	NO						
Would you purchase again from DEMCO?	YES	NO						
Since taking delivery, have you been contacted by the dealer?	YES	NO						
Did you have any problems with this DEMCO product? If YES , are you satisfied with the company's resolution of your prob	YES olem?	NO O	0	0				
Please list the specific source of information prompting this purcha	ise.							
After purchasing this product, do you see any needed product improvement? If yes, what improvement?								
What other products would you like to see DEMCO offer?								
Comments								
Owner's Name: Mailing Addr	ess:							
City: State:	Zip Code:							
Model#:								
Serial #:								
Purchase Date:								
Owner's Signature:								

Please return to DEMCO By FAX or tri-folding this form to the backside, it is pre-addressed.

Postage

Demco 4010 320th Street, Box 189 Boyden, Iowa 51234

DEMCO PRODUCTS ORIGINAL PURCHASERS LIMITED WARRANTY

1. Extent and Duration of this Warranty:

Your Demco product has a 1 year limited warranty to be free from defects in materials and workmanship under normal use and service from date of purchase by the original (first) retail owner, or until it is resold or transferred by the original owner. Any part of the Demco product found in the judgement of the manufacturer to be defective in materials or workmanship will be repaired or replaced at the manufacturer's option without charge for parts or labor to the original owner.

2. Manufacturer and Warrantor:

Demco 4010 320th Street P.O. Box 189 Boyden, IA 51234 (712) 725-2311

3. Repair or Replacement Procedure:

If your Demco product develops a defect during the warranty period, promptly notify Demco customer service department. Until such notice is received, Warrantor will not be responsible for any repair or replacement.

Upon receipt of notice from you, Warrantor will have a choice of options in replacing any part it determines to be defective:

- a) Warrantor may require you at your own expense to deliver or ship the part to its factory or authorized dealer. Any defective part will be repaired or replaced and returned to you free of charge. Any part returned to Warrantor and found not to be defective will be returned to you freight collect with an explanation.
- b) Warrantor may elect to ship a new part to its dealer to be exchanged free of charge for the defective part returned by you to the dealer.
- c) Warrantor may elect to ship or deliver a replacement part to your address.

4. Limitations on Warranty Coverage:

Coverage under this warranty will be valid only if the customer warranty card is returned by the original purchaser within 30 days of purchase.

Coverage under this warranty will be effective only when a copy of the original invoice, showing the date and location of purchase, accompanies any claim for warranty. This warranty is limited to the original owner and is NON

TRANSFERABLE to a second party.

Warrantor has no liability whatsoever and this warranty is null and void if any Demco product has been misassembled or subjected to neglect, negligence, misuse, accident or operated in any way contrary to the operating and maintenance instructions as specified in the Demco Owner's Manual for that model.

This warranty does not cover any product that has been altered or modified so as to affect it's operation, performance or durability, or that has been modified to change the intended use of the product.

In addition, the warranty does not extend to repairs made necessary by normal use of parts, accessories or other equipment which in the judgment of Warrantor, are either incompatible with the Demco product, or affect its operation, performance or durability.

This warranty does not cover:

- 1) normal wear and tear
- 2) road film or gravel damage to paint
- 3) paint
- 4) rust damage

Warrantor has a policy of continuous product improvement. We reserve the right to change or improve the design of any Demco product, including but not limited to state of the art changes, without assuming any obligation to modify any product previously manufactured.

Warrantor assumes no responsibility to the owner for loss of use of the product, loss of time, inconvenience or other damage consequential or otherwise, including, but not limited to expense for gasoline, expense of transporting the product to the dealer and expense of returning the product, mechanic's travel time, telephone or telegram charges, road service/towing charges, rental of another product during the time warranty repairs are being performed, travel, lodging, loss or damage to personal property or loss of revenue or earnings.

5. Limitations of Implied Warranties:

All implied warranties, if any, expire and terminate upon expiration of this warranty. Some states do not allow limitation on how long an implied warranty lasts, so this limitation may not apply to you.

6. Limitation of Consequential Damages:

Warrantor's responsibility under this warranty extends solely to repair or replacement of your Demco product and its component parts.

Warrantor does not assume responsibility for, nor shall it be liable for, any special, incidental or consequential damages. Some states do not allow the exclusion or limitation on incidental or consequential damages, so the above exclusion or limitation may not apply to you.

7. Purchaser's Rights:

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

8. Exclusive Warranty:

This is the only express warranty made by Demco on your Demco product and no agent, employee, or other person is allowed to change or add to this warranty.



4010 320th St., P.O. BOX 189, BOYDEN, IA. 51234 PH: (712) 725-2311 FAX: (712) 725-2380 or 1-800-845-6420 TOLL FREE: 1-800-54DEMCO (1-800-543-3626) www.demco-products.com