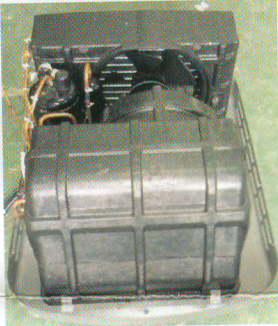
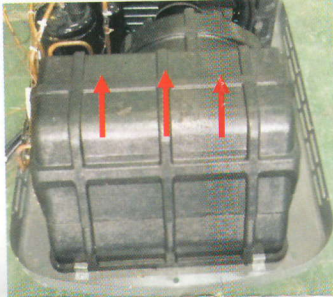
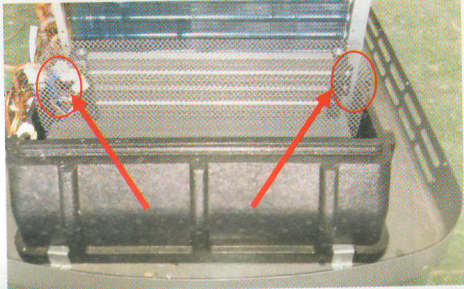
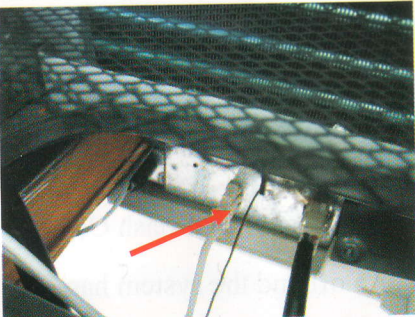
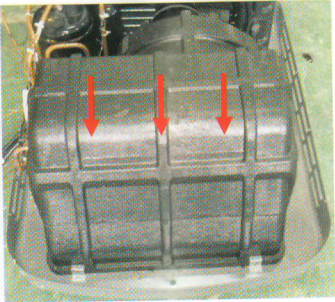



ACMHD Installation Guide

Tools Required:	Parts Supplied:
<ul style="list-style-type: none"> Philip screw driver 	<ul style="list-style-type: none"> PTC heat element 4x10 screw 4pcs

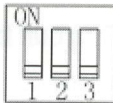
Electrical Warning: *Prior* to installation, disconnect 115V AC or shut off A/C circuit breaker to prevent electrical shock. There may be a charge on the Capacitor until discharged.

		
<p>1. With the AC on a flat surface, remove outer shroud.</p>	<p>2. Remove the indoor coil cover by pulling.</p>	<p>3. Attach the heat strip to the head plate of evaporator with 4 screws.</p>
		
<p>4. Connect the 3-pin connector to the control box.</p>	<p>5. Reinstall cover. Make sure all the edges seal.</p>	<p>6. Reinstall shroud.</p>

When a Heat Strip is used with the ACTH12 Digital Thermostat, the dip switches on the back of the Thermostat will need to be set prior to operation.

THERMOSTAT DIP SWITCH SETTINGS:

Dip switch



As shown ALL OFF

Dip Switch1	Off	Heat Strip function disable
	On	Heat Strip function enable
Dip Switch2	Off	Heat Pump function disable
	On	Heat Pump function enable
Dip Switch3	Off	Furnace function disable
	On	Furnace function enable

Default Setting is 1 OFF, 2 OFF, 3 ON

Dip switch




SW1	SW2	SW3	Mode Cycle
OFF	OFF	OFF	FAN - COOL
ON	OFF	OFF	FAN - COOL - HEAT STRIP
OFF	ON	OFF	FAN - COOL - HEAT PUMP
OFF	OFF	ON	FAN - COOL - FURNACE
ON	ON	OFF	Configuration not possible
OFF	ON	ON	FAN - COOL - HEAT PUMP - FURNACE
ON	OFF	ON	FAN - COOL - HEAT STRIP - FURNACE
ON	ON	ON	Configuration not possible

If the switches are not set properly the LCD will display Er

*FACTORY RESET REQUIRED AFTER DIP SWITCH CHANGES

Start with Thermostat in Off mode. Press and hold both   at the same time in the Off mode.

Continue to press both buttons and press the  and then release all 3 buttons. LCD will flash On/Off while pressing all 3 buttons. One the buttons are released the LCD will turn off and the system has been reset to factory settings.