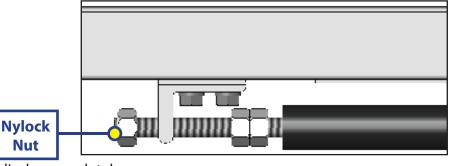


CHANGING A SLIDEOUT CYLINDER

SLIDEOUTS

- 1. Completely extend the slideout with the bad hydraulic cylinder.
- 2. Note the exact location of the Nylock nut and remove it from the end of the threaded portion of the piston rod.



3. Retract the cylinder completely.



4. Remove the extend fitting from the bad cylinder, with the hose attached and install it in the extend port of the new cylinder.

NOTE: New cylinder may have a plastic travel plug installed. Be sure to remove it prior to installing fittings.



5. Extend the cylinder.



NOTE: This empties the air from the retract side of the piston, thereby preventing air from being introduced into the system.

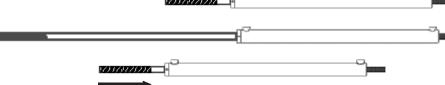
6. Remove the retract fitting from the bad cylinder, with the hose attached and install it in the retract port of the new cylinder.



- **7.** Replace the Nylock nut to the exact location on the new piston rod it was located on the old piston rod. See Step 2.
- **8.** Retract the room completely.



9. Extend and retract the slideout one more time each to purge any residual air that may have entered the system.



Contact us: Lippert Components Inc. - www.lci1.com/customerservice - Phone: (574) 537-8900 - Email: warranty@lci1.com