No Motor Notch

NOTE: You must have access to both the interior and exterior of the coach to perform this procedure.

1. Make sure that the slideout is in the "Out" position.
2. Remove the motor retention screw.
3. Remove the screws out of the column from top to bottom (Fig. 1).

4. From the inside of the unit, push the slideout out until the top of the column is accessible (Fig. 2).

5. Slide the bulb seal down to access the motor.
6. Unplug the wiring harness from the motor.
7. Pull the motor up and out of the column (Fig. 3).
8. Place new motor into the column, making sure that the wiring is facing the back corner of the slideout. Apply pressure to the top of the motor to seat the motor into the coupler and torque shaft (Fig. 4).
9. Reattach the wiring harness to the motor.
10. Replace the motor mounting screw.
11. Slide the bulb seal back up into position.

12. Push the slideout back into place.
13. Replace all screws into the column to reattach the slideout to the unit.
With Motor Notch

**NOTE:** This procedure is to be performed from the interior of the coach.

1. Remove the motor retention screw.
2. Remove the bulb seal.
3. Unplug the wiring harness from the motor.
4. Pull flap seal down to access motor coach (Fig. 5).

5. Pull motor up and tip the bottom out of the notch to remove it (Fig. 6).

6. Slide the top of the new motor into the notch, push it up and tip the bottom into the notch. Seat the motor down into the coupler and torque shaft (It will snap into place.)

7. Reattach the wiring harness.
8. Push the flap seal back into position (Fig. 7).

9. Replace the bulb seal.

10. Replace the motor retention screw.