



**FOR REPLACEMENT OF THE REAR ROLLER ON THE
FLUSH FLOOR SLIDE REAR SLIDE ARM UNDER THE REFRIGERATOR**

FLAT RATE FOR WARRANTY NOT TO EXCEED 1.0 HOURS

RECOMMENDED TOOLS

(1)-Air saw

(2)-Small Needle nose vise grip type pliers

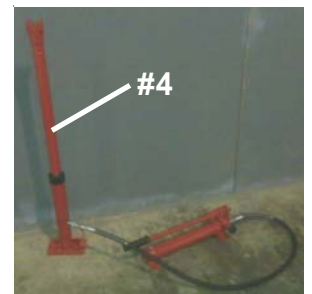
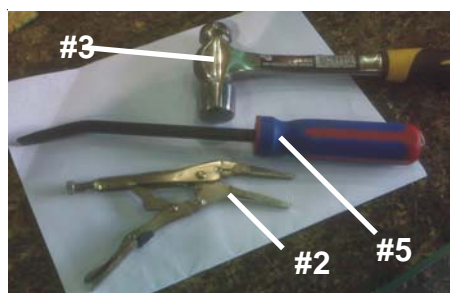
(3)-Hammer

(4)-Jack

(5)-Pry bar with angled flat end

(6)-Drill(not shown)

(7)-13/64 drill bit (not shown)



STEP ONE

Extend the slide room far enough to access the rear roller installed at the rear of the inner rail, See #8. Access to the roller will be between the chassis rails. With the air saw, See #1, begin cutting the axle from the bottom to the top.

NOTE: CUT ONLY THE AXLE. Cutting the roller will only prolong the process and may bind the saw. Be sure to cut the axle away from the inner wall to allow for some of the axle protrude out from the side. This will make it easier to remove with the locking pliers later. If the saw blade starts to bind proceed to step two; if saw cuts through completely, proceed to step three.



STEP TWO

Place a jack, See #4, under the front of the inner slide rail being worked on. Jack the front of the inner rail up just far enough to tip the inner rail up to take the pressure off of the roller. Finish cutting the axle. After the axle is cut, proceed to step three.

STEP THREE

Place the flat edge of the pry bar under the roller and pry out the roller and the axle.

STEP FOUR

Use the small needle nose vise grip pliers to remove the small cut off axle left inside the inner rail.

STEP FIVE

After the roller and axle have been removed, the tips of the plastic wear tabs that retained the axle in place are exposed. These tips must be cut off flush with the inner wall of the rail in order to install the replacement roller pack. Using the angled pry bar, See #5, place the pry bar blade on the tip of the wear tab and tap the pry bar with the hammer to cut the plastic wear tabs off.



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STEP SIX

Insert the replacement roller pack, See #9, inside the inner rail, angle end in first. Tap in place with the hammer if needed. When the pack is in as far as it will go, about 3/8 of an inch will be sticking out of the back of the inner. The front of the inner will be visible from the oblong hole in the bottom of the inner. The bottom roller pack must lay flat against the inside bottom of the inner rail. If it is not, tap up on the bottom rear of the roller pack.



STEP SEVEN

If the jack is still holding the slide rail up, lower the jack all the way down so the inner rail tilts back up and the new rollers make contact with the top of the outer rail. If the roller pack is still flat on the bottom of the inner rail at the oblong hole, go to step eight if not, tap with the hammer until it is in place.

STEP EIGHT - See #10

Drill pilot holes with a 13/64 drill bit through the bottom of the inner as far forward as you can and still be able to go through both the inner and the new roller pack. Insert four 1/4 inch self tapping 3/8 hex head screws provided with the replacement gear pack kit. Make sure that the self tapping screws do not make contact with the new rollers. Once this has been checked you are done. Run the room in and out to check for function.

