

# INSTALLATION INSTRUCTIONS BALL/PINTLE HOOKS

#### PLYMOUTH, MICHIGAN

| WARNING: DO NOT LUBRICATE THREADS, BOLT FAILURE MAY<br>OCCUR DUE TO OVER TIGHTENING.<br>WARNING: DO NOT DRILL OR WELD TO THIS HITCH. |                                     | IMPORTANT NOTES<br>USE ONLY CEQUENT SUPPLIED BOLTS, LOCKNUTS, AND<br>WASHERS TO INSTALL THIS HITCH. |                               |                     |
|--|-------------------------------------|---|-------------------------------|---------------------|
|  |                                     |   |                               |                     |
| Part Number  | Description                         | Max Tongue  | Max Gross Trailer Weight (LB) |                     |
|  |                                     | Weight (LB)   | <u>Ball Hitch</u>             | <u>Pintle Hitch</u> |
| 63010  | Combination Pintle & Ball (1-7/8")  | 3000  | 6,000                         | 16,000              |
| 63011  | Combination Pintle & Ball (2")      | 3000  | 10,000                        | 16,000              |
| 63012  | Combination Pintle & Ball (2-5/16") | 3000  | 14,000                        | 16,000              |
| 63013  | Pintle Hook (5 Ton)                 | 2000  | N/A                           | 10,000              |
| 63014  | Pintle Hook (10 Ton)                | 4000  | N/A                           | 20,000              |
| 63015  | Pintle Hook (15 Ton)                | 6000  | N/A                           | 30,000              |
| 63016  | Pintle Hook (30 Ton)                | 14,000  | N/A                           | 60,000              |
|  |                                     |   |                               |                     |

## WARNING: Do Not Exceed Vehicle, Pintle Mounting or Trailer Coupler Rating.

### MOUNTING

- 1. Mounting structure must be capable of supporting the rated capacity of the pintle hook in accordance with SAE J847.
- 2. Use the 4 1/2" grade 8 bolts and torque to 100 ft. lbs.
- 3. For combination pintle hooks, torque ball locknut to 350 ft. lbs.

## **OPERATING INSTRUCTIONS**

#### **PINTLE HOOK**

- 1. Open latch by removing safety pin and lifting latch.
- 2. Position drawbar eye over the horn of the pintle and lower into place.
- 3. Close latch and insert safety pin.

#### BALL HITCH

- 1. Open latch by removing safety pin and lifting latch.
- 2. Replace safety pin in hole to retain latch in open position.
- 3. Position ball coupler over ball and lock into place, following coupler manufacturer's instructions.

# WARNING:

- Other steps and inspections are required. Consult D.O.T. regulations and American Trucking Association for complete coupling and uncoupling procedures.
- Be careful with the drawbar when coupling and uncoupling to avoid damaging the latch.
- Maintain adequate vertical (tongue) load to properly control the trailer (approximately 10%) not to exceed above rated capacities.
- -For off-road applications, reduce the rated capacities by 25 percent.
- When loading/unloading a trailer coupled to the tow vehicle, support the rear of the trailer to avoid load shifting.

# MAINTENANCE

- 1. Clean and inspect for proper operation every 30,000 miles or 3 months, whichever comes first.
- 2. Regularly lubricate latch and lock pivots with a light oil lubricant.
- 3. Periodically check all mounting bolts and ball locknut for proper torque.
- 4. Replace ball locknut if torque falls below 70 inch lbs. of torque required to thread onto ball shaft.