



NOTES:

1. STEEL FINS MUST CONTACT SHEATH ALONG ENTIRE LENGTH. BOTH ENDS (OR ENTIRE LENGTH) OF FINS ARE BRAZED TO THE SHEATH.
- ② "JUNCTION BOX" MUST BE SECURED TO THE SHEATH BY CRIMPING OR HEX NUTS.
3. ELEMENTS ARE BUILT TO U.L. STANDARD 1030.
4. HEAT ELEMENT FINS MUST NOT BE DEFORMED AND MUST HAVE CONSISTENT PITCH FULL LENGTH OF COIL.
- ⑤ "1600 W 120 V 9233-355", VENDOR NAME AND UL RECOGNIZED DESIGNATION AND DATE CODE TO BE STAMPED IN THIS AREA.
6. WELDS MUST NOT BREAK WHEN CAP SCREWS ARE TIGHTENED DOWN TO THE HEAD (BRACKET SHOULD DEFORM BEFORE WELD BREAK)
- ⑦ PERMISSIBLE TO TOGGLE-LOCK OR RIVET BRACKET TO MAINTAIN NOTE 6 REQUIREMENT. APPLICATION TO LEAVE BACK OF JUNCTION BOX FLUSH.

RECEIVING INSPECTION:
RESISTANCE (COLD) 8.17 - 9.47 OHMS

VENDOR: DDR HEATING TAMMAN IRCA (ZOPPAS)
ITEM NO.: C3150-1 FG-C3356-1 32-1039-01001
CAT. NO.: SFR TM-RGL/Q RL714

| | | | | |
|--|--|--|---|---------------|
| REF. DWG: 7332-355 | UNLESS OTHERWISE SPECIFIED DIMENSION CODE NOTE CODE | MATERIAL | R. V. PRODUCTS DIVISION OF AIRXCEL INCORPORATED WICHITA, KANSAS | |
| TOLERANCES DECIMAL .x ± .1 .xx ± .06 .xxx ± .030 | A DIM. TO TANGENT POINT B DIM. TO INSIDE MOLD LINE C DIM. TO OUTSIDE MOLD LINE | M1 18 GA. GALV. STEEL M2 12 GA. GALV. STEEL | SCALE NONE | DATE 10-18-01 |
| ANGULAR ± 3° FRACTIONAL ± 1/32 ALL DIMENSIONS IN INCHES - DO NOT SCALE PRINT | F FLUSH WITHIN S SPOTWELD BEND RADIUS - SCALE PRINT | FINISH SPEC. | DRAWN BY AL | APPROVED P.R. |
| NAME RETURN AIR HEATER | | | NO. 9233-355 | |

| | | | | | | | | | |
|---|----------|------|------|--|--|--|--|--|--|
| ECO | PHIL R | P.R. | | | | | | | |
| REVISIONS | | | | | | | | | |
| ON NOTE 2: ADD HEX NUTS AS OPTION TO SECURING SHEATH TO JUNCTIN BOX | | | | | | | | | |
| DDR HEATING WAS TRUHEAT | | | | | | | | | |
| LTR | DATE | BY | CHKD | | | | | | |
| P | 11/13/12 | JA | JA | | | | | | |
| R | 12-4-13 | AL | AL | | | | | | |