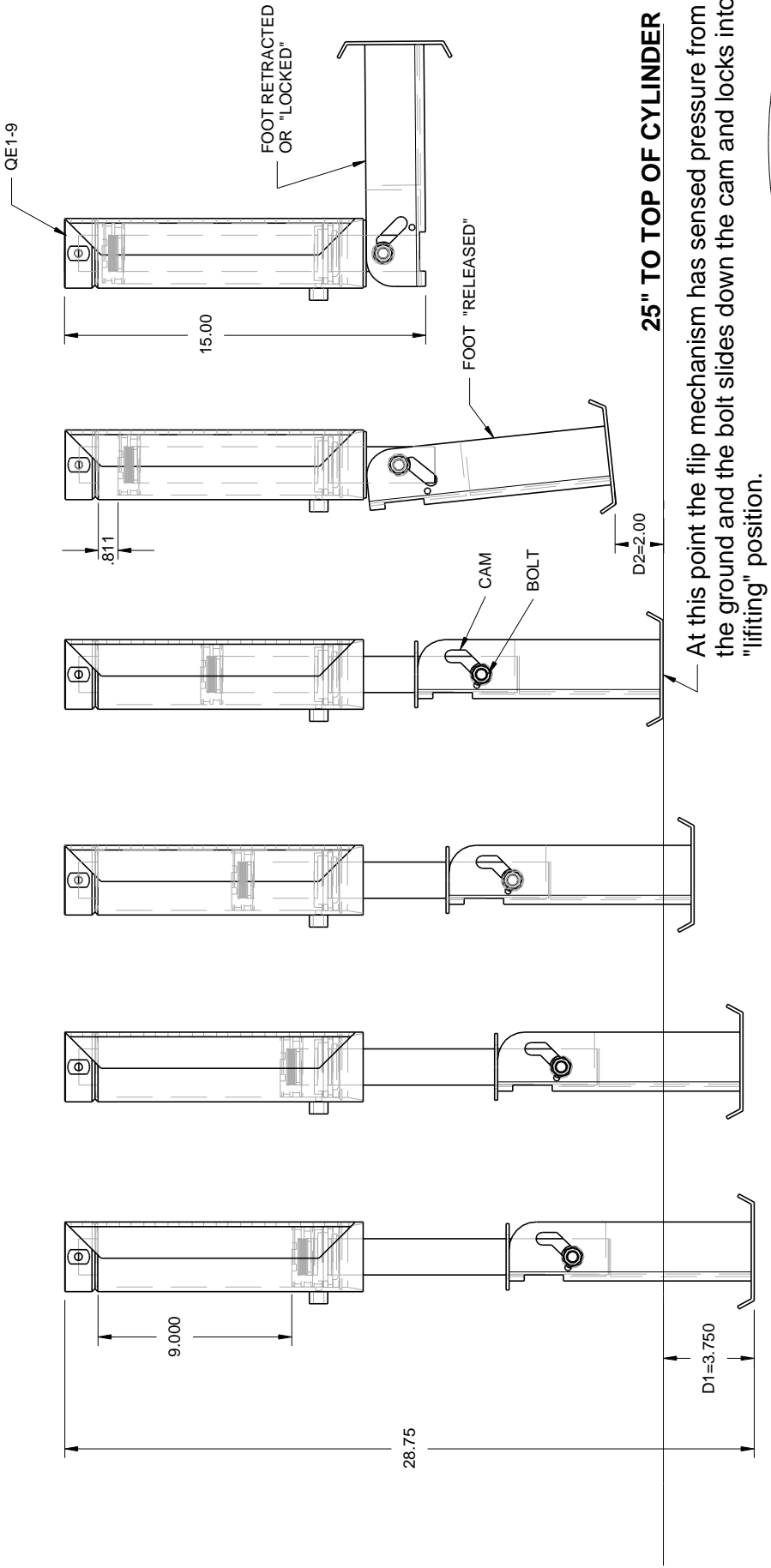


FLIP DOWN SYSTEM SIMULATION



QUALTRA
MANUFACTURING

305 US 131 SOUTH (269) 483-9634
WHITE PIGEON, MI 49099 483-9636 (FAX)

PART: FLIP DOWN SIMULATION
ASSEMBLY: FLIP DOWN QE1-9
DRWG BY: B. SLACK > DATE: 12/15/10
ANSI TOLERANCES: 0.00± .010 > 0.000± .005
MATL:

THIS QE1-9 VERSION SHOWN IN THE PRINT MAY DIFFER FROM THE PRODUCTION VERSION.