

# <THESE INSTRUCTIONS MUST BE GIVEN TO THE END USER>



**B&W Trailer Hitches**  
 1216 Hawaii Rd / PO Box 186  
 Humboldt, KS 66748  
 P: 620.473.3664  
 F: 620.473.3766

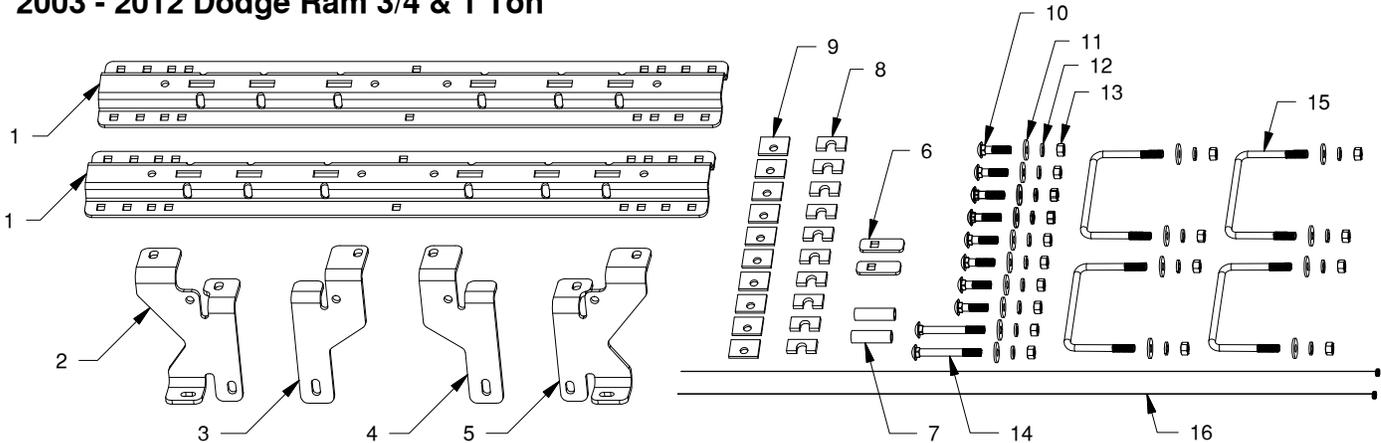
Call or Email us for  
 Installation Support  
 hitches@turnoverball.com  
 www.turnoverball.com

## Custom 5th Wheel Hitch Mounting Rail Installation Instructions

# MODEL 2600

See Limited Lifetime Warranty at  
[turnoverball.com/warranty](http://turnoverball.com/warranty)

2003 - 2012 Dodge Ram 3/4 & 1 Ton



| PARTS LIST |     |                              | PARTS LIST |     |                             |
|------------|-----|------------------------------|------------|-----|-----------------------------|
| ITEM       | QTY | DESCRIPTION                  | ITEM       | QTY | DESCRIPTION                 |
| 1          | 2   | Mounting Rail (Separate Box) | 9          | 10  | Offset Rectangle Washer     |
| 2          | 1   | Driver Side Rear Bracket     | 10         | 10  | 1/2" X 2" Carriage Bolt     |
| 3          | 1   | Passenger Side Front Bracket | 11         | 20  | 1/2" Flat Washer            |
| 4          | 1   | Driver Side Front Bracket    | 12         | 20  | 1/2" Split Lockwasher       |
| 5          | 1   | Passenger Side Rear Bracket  | 13         | 20  | 1/2" Finish Nut             |
| 6          | 2   | Locking Strap                | 14         | 2   | 1/2" X 4 1/2" Carriage Bolt |
| 7          | 2   | Tube Spacer                  | 15         | 4   | 1/2" X 6 3/4" X 4" U-Bolt   |
| 8          | 10  | 5/16" U-Shaped Spacer        | 16         | 2   | 1/2 X 48" Fish Wire         |

### **⚠ WARNING** Failure to comply with the safety information in these instructions could result in serious injury or death.

- ⚠ Read all installation and operating instructions along with all labels before using this product.
- ⚠ Without proper knowledge, towing can be a dangerous activity. Understand all the risks involved with towing before proceeding. For information on towing safety, see **"The Trailer Handbook: A guide to Understanding Trailer and Towing Safety"** from the National Association of Trailer Manufacturers, [www.NATM.com](http://www.NATM.com).
- ⚠ This product was designed to fit vehicles in their original, "as manufactured" condition. Compatibility with vehicles having replacement parts, or other modifications is not guaranteed. Inspect vehicle for modifications before installation of this product.
- ⚠ Do not modify this product in any manner. Doing so could alter its integrity and lead to a loss of attachment between the trailer and the tow vehicle.
- ⚠ Do not exceed tow or tongue rating of coupler, tow or tongue rating of hitch, or tow or weight ratings of truck or trailer. See vehicle and trailer manufacturer information for ratings. Exceeding these ratings may cause damage to towing components or loss of attachment between the trailer and truck.
- ⚠ Adding components to the chassis of any vehicle can be hazardous. There is potential for unexpected combustion of fuel, electric shock, burns, shifting or falling of unstable vehicle, damage to vehicle, injury from tool usage and many other hazards. This installation must be completed by someone who is aware of the hazards involved. This person must be knowledgeable of proper safety procedures for a vehicle modification of this nature and for usage of the equipment required to perform the installation.

# PREPARING TO INSTALL

**NOTICE:** It may be necessary to remove the spare tire and/or heat shield before installation.

**NOTICE:** If truck is equipped with a removable bed liner or mat, it should be removed or it must be cut to allow the mounting rails to connect directly with the bed. It is acceptable to install the mounting rails over a spray in bed liner.

**NOTE:** Remove all parts from the packaging and familiarize yourself with all the parts and tools required. Use the parts list on the front page to verify that all parts and hardware are present.

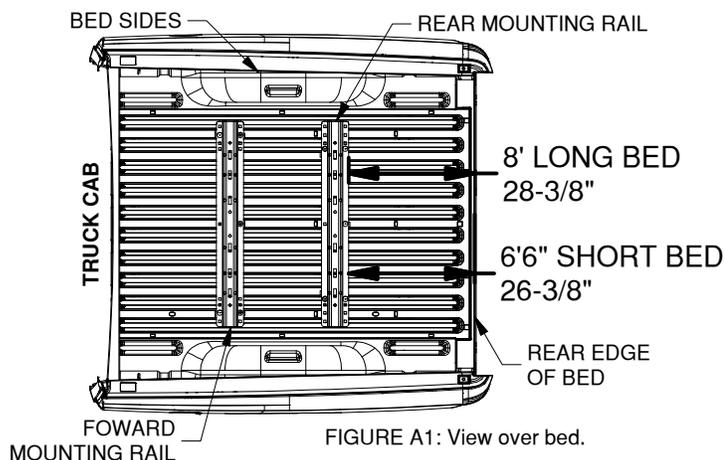
**⚠ Do not install frame brackets or U-bolts over wiring or brake lines. Always place the hitch components directly against the frame of the truck. Failure to move such components can lead to property damage or serious injury.**

Installation of the mounting rails requires several common tools and a few specialized tools. Below is a listing of equipment used during a typical installation.

- Impact wrench or ratchet with a 3/4" socket
- 3/4" box end wrench
- A drill and 1/8", 9/16" and 7/8" Drill bits
- Patriot 18K or Patriot 18K Slider Base
- Hammer
- Flashlight
- Tape Measure
- Eye Protection
- Ear Protection
- Torque Wrench
- Center Punch Tool

## DRILL REAR MOUNTING HOLES

- 1. Layout the rear mounting rail.** Place a mounting rail onto the bed of the truck. Hook a tape measure over the rear edge of the bed (not on any part of the tailgate), measure the location for the mounting rail as shown in figure A1. Next, center the mounting rail in the bed by measuring the distance on either side from the edge of the rail to the sides of the bed. The rail will be centered when both measurements on either side of the rail are the same.



**IMPORTANT:** The mounting rail is designed to install only at the described location. Failure to place the mounting rail precisely may result in added difficulty during installation and/or property damage.

- 2. Mark hole locations:** While carefully ensuring the mounting rail does not move, use a center punch tool to mark the 5 drill locations on the rear rail. See figure A2 for hole marking locations for this installation (forward rails will install on a later step). Once all 5 rear rail locations are clearly marked, move the bed rail out of the way and drill each location with an 1/8" drill.

**Note:** The two forward drill locations on the rear rail are directly above a bed crossmember. The drill must pass through both the bed and the crossmember and should be as straight as possible when drilled.

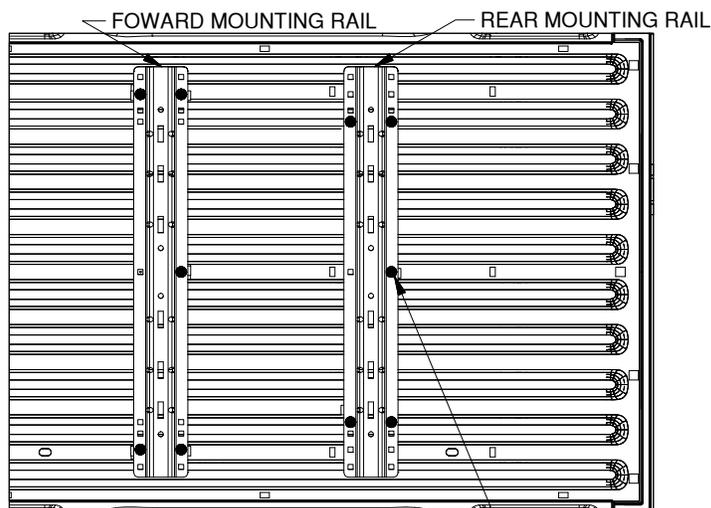


Figure A2: Detail view over bed, showing drill locations for the forward and rear bed rails. DRILL LOCATIONS HIGHLIGHTED BY BLACK DOTS

- ⚠ The fuel tank of the truck may be directly below the area of the bed which needs to be drilled. Always carefully examine the area under the truck where modification will occur. Make certain that the tank, or other equipment, is not damaged during drilling. Damage to the tank may result in property damage, serious injury or death.**

- 3. Check hole locations:** Locate the driver side rear frame bracket and a U-bolt. Position and hold the bracket flat against the inside of the frame where it will be installed, see figure A3. Pass the U-bolt from the outside of the frame through the corresponding holes in the bracket. Check that the 1/8" pilot holes are centered within the slots in the frame brackets. If the 1/8" drilled holes are not centered within the slots, re-drill the 1/8" holes until the brackets and the drilled holes are aligned. Repeat the process for the passenger side using the passenger side rear bracket and a U-bolt, see figures A4.

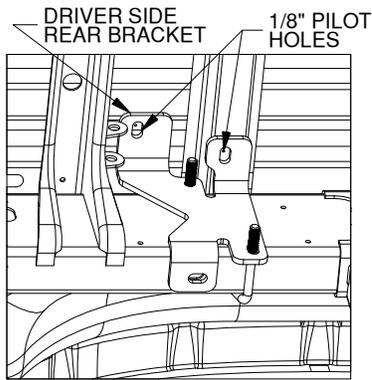


FIGURE A3: View looking up at the inside of driver side frame.

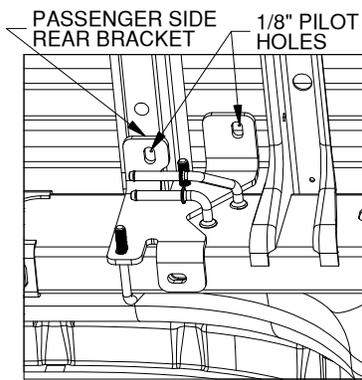


FIGURE A4: View looking up at the inside of passenger side frame.

- 4. Enlarge the holes.** On top of the bed, using the 1/8" holes as pilots, drill out each hole with a 9/16" bit. Under the bed use a 7/8" drill bit to drill out the two holes in the crossmember. The 7/8" hole should be in the crossmember only, do not drill up through the bed.

## INSTALL REAR MOUNTING RAIL

**NOTICE:** Due to the corrugation of the truck bed, U-shaped spacers are provided to function as space fillers between the mounting rails and the kit attachment hardware. Always place a u-shaped spacer in the gap either above the bed (between the mounting rail and the bed) or below the bed (between the bed and the side mounting brackets). Failure to use u-shaped spacers will result in property damage when hardware is tightened.

- 1. The rear mounting rail.** Re-position the rear mounting rail over the drilled 9/16" holes in the bed. Install two 1/2" X 4 1/2" carriage bolts into the two forward drilled positions (holes over the crossmember) and install three 1/2" X 2" Carriage bolts through the three rear drilled positions, as shown in figure B1. Place U-shaped washers between the bed and the mounting rail. Two spacers (as near as possible) by the 4-1/2" carriage bolts and one spacer around middle carriage bolt.

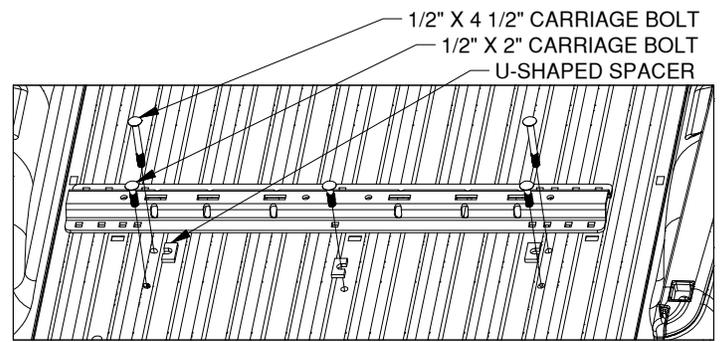


Figure B1: View looking into truck bed from rear of truck.

- 2. Install frame carriage bolt.** The installation of the frame brackets requires a 1/2" x 2" carriage bolt to be installed inside the frame. First, locate two 1/2" x 2" carriage bolts, two locking straps, and the two fish wires. Locate the 1-1/2" hole in the bottom of the frame; it is located roughly 14 inches from the end of the frame. The hole in which the carriage bolt will be installed is forward of the 1-1/2" hole another 14 inches. Start by attaching a carriage bolt onto a fish wire, as shown in figure B2. Next, position a locking strap into the 1-1/2" hole and thread the fish wire through the square hole in the locking strap and into the frame, see figure B3. Continue to feed the fish wire into the frame until it becomes visible through the forward hole. Retrieve the end of the fish wire through the forward hole. Push the locking strap completely into the frame, see figure B4. Pull the fish wire and pass the carriage bolt into the frame. Pull the end of the fish wire and maneuver the carriage bolt into the square hole in the locking strap. Pull the carriage bolt out through the frame and remove the fish wire. Repeat this process for both sides of the frame.

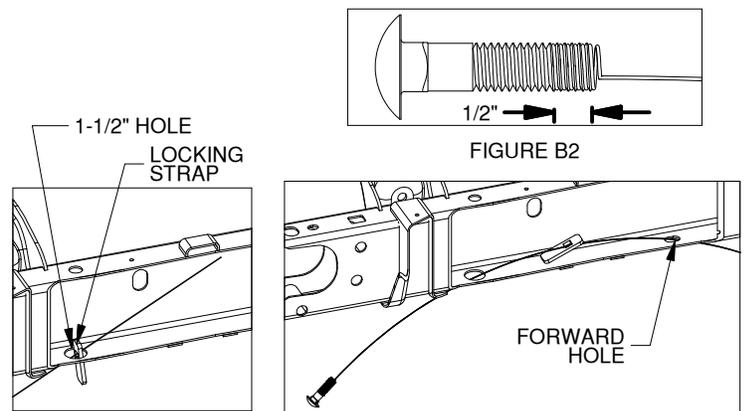


Figure B3 & B4: Cutaway view of driver side frame.

- 3. Install the rear tube spacers.** Locate the two tube spacers. Each spacer will install onto the 1/2" X 4 1/2" carriage bolts and slide up into the crossmember where the 7/8" hole was drilled. To install each rear bracket, hold the tube spacer in place and position each rear frame bracket as described in "Check the hole locations" step in the last section, see figures B5 and B6.

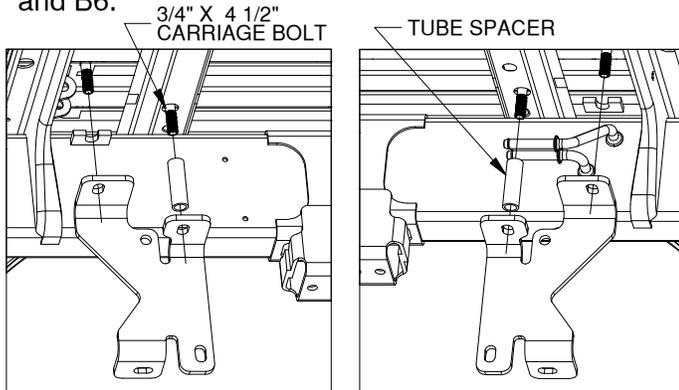


FIGURE B5: View looking up at the inside of driver side frame.

FIGURE B6: View looking up at the inside of passenger side frame.

- 4. Install the rear frame brackets.** Fasten the U-bolts and carriage bolt (under the frame) to the rear brackets with three 1/2" flat washers, 1/2" lockwashers, and 1/2" finish nuts, see figure B7 and B8. Install an offset rectangle washer, 1/2" flat washer, 1/2" lock washer and 1/2" nut on each of the carriage bolts passing down through the bed, as shown in figure B9. Hand tighten each nut.

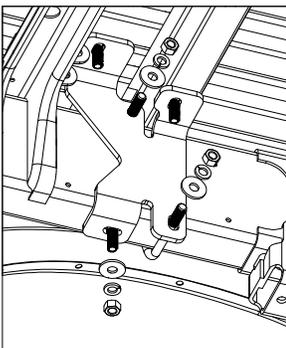


FIGURE B7: View looking up at the inside of driver side frame.

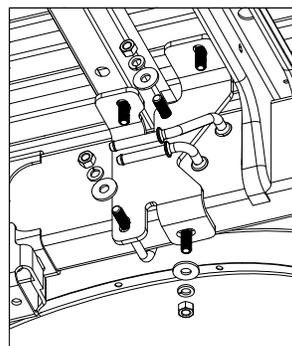


FIGURE B8: View looking up at the inside of passenger side frame.

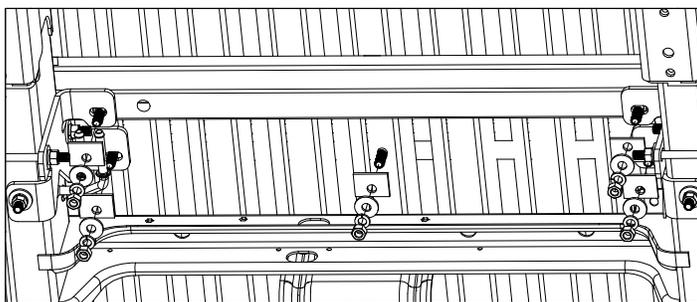


FIGURE B9: View looking up at the bottom of the truck bed.

## INSTALL FORWARD MOUNTING RAIL

- 1. Position the forward mounting rail.** For this step the base which will be used in the mounting rails is required. Place a mounting rail into the truck bed in front of the rear mounting rail. Place the base over the rail attachment points and carefully lower it until the pin tabs pass through the attachment points on the rear mounting rail. Attach the forward mounting rail to the forward mounting points on the base. The base should rest flat against the top of the rails, See figure C1. With the base still attached ensure that the forward rail is centered in the truck bed.

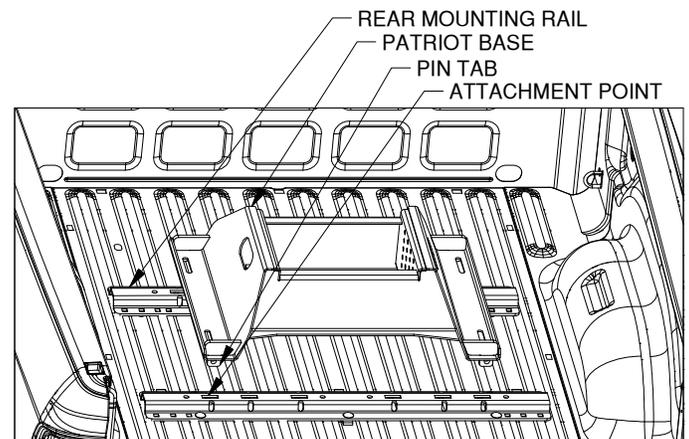


Figure C1: View into truck bed looking towards tailgate.

- 2. IMPORTANT:** Before drilling forward mounting holes pull the RV base towards the rear of the truck and push the forward rail towards the cab of the truck to correctly space the mounting rails, see figure C2.

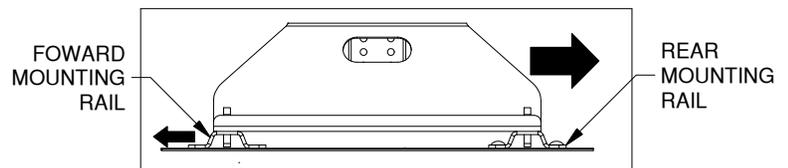


Figure C2: Side view of RV base and mounting rails.

- 3. Drill forward mounting holes.** Using the same methods as used for the rear mounting rail, mark and drill the 1/8" holes for the forward mounting rail. Refer to "DRILL REAR MOUNTING HOLES" section, step 2, on a previous page. Notice that the hole locations are slightly different than the rear rail, see figure A2 (on the second page).
- 4. Enlarge the holes.** Remove the base and move the forward rail out of the way. Use the 1/8" holes as pilots, and drill out each hole with a 9/16" bit.

4. **The forward mounting rail.** Re-position the forward mounting rail over the drilled 9/16" holes in the bed. Install five 1/2" X 2" carriage bolts through the five drilled positions, as shown in figure C3. Place a U-shaped washer between the bed and the mounting rail at the five drilled positions.

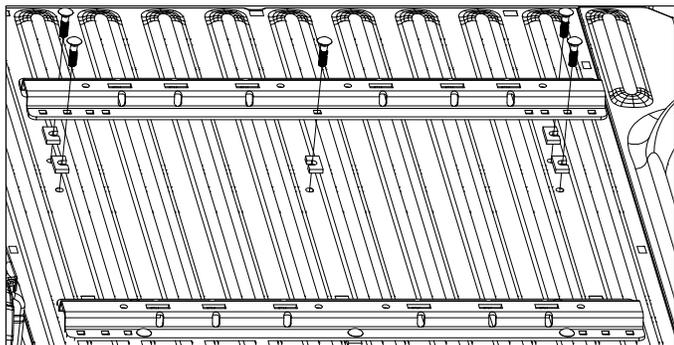


Figure C3: View looking into truck bed from rear of truck.

5. **Install front brackets:** Locate the driver side front bracket, a U-bolt, two 1/2" x 2" carriage bolts, 1/2" flat washers, 1/2" lock washers and 1/2" finish nuts. Position the bracket behind the crossmember under the installation location of the forward mounting rail. Maneuver the bracket so that the 1/2" carriage bolt passes through the slot at the top of the bracket as shown in figure C4. While holding the bracket flat against the outside of the frame pass the U-bolt over the frame and through the bracket and secure with 1/2" hardware, see figure C5. Repeat for passenger side. Hand tighten each nut.

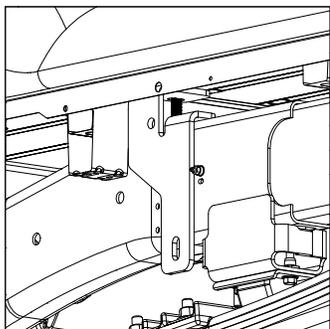


Figure C4: View looking at outside of driver side frame.

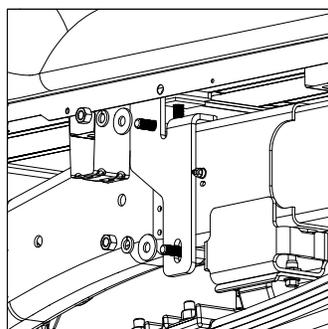
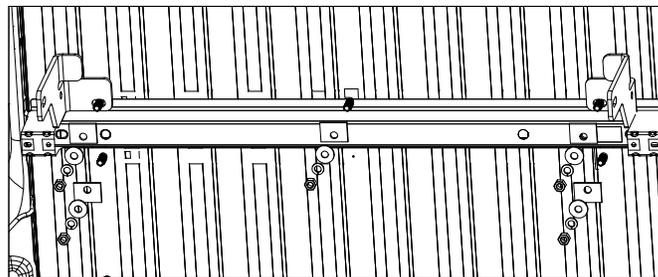


Figure C5: View looking at outside of driver side frame.

6. Under the bed install an offset square washer, 1/2" flat washers, 1/2" lock washers and 1/2" finish nuts on each of the carriage bolts, see figure C6. Hand tighten each nut.



View C6: View under bed looking up. (Frame not shown)

7. **Tighten hardware.** Using a torque wrench, first torque all the 1/2" nuts in the mounting rails to 80 ft-lbs. Second, torque all 1/2" nuts in the frame brackets to 80 ft-lbs.
8. **Secure frame elements.** If any wiring was moved or detached during installation, check that it has been re-secured to the frame. Reinstall the heat shield and spare tire if necessary.