

How to change a spring on a SOK II: (Left Spring, part number R00731)

- With the slide open remove the black screws that hold the L bracket onto the main mounting bracket, left side if facing the coach, on the face of the slide.
- Attach a vice grip to the L bracket.
- Using extreme caution, carefully slide the L bracket out of the main mounting bracket. If there is tension on the spring, carefully unwind.
- Once there is no tension on the spring, drill out the two rivets holding the bushing to the roller tube.
- Pull the spring and bushing out of the roller tube.
- Detach the spring from the L bracket.
- Put the new spring into the roller allowing about 6 of the spring to be exposed. Slide the bushing over the spring into the roller. Attach with rivets. Using the vice grips, turn the L bracket in the clockwise position to add tension. Refer to the spring wind chart for the correct tension.
- Using extreme caution, slide the L bracket into the main bracket. Attach with the black screws that were taken out earlier.

Adding tension to the SOK II:

- With the slide open remove the black screws that hold the L bracket onto the main mounting bracket, left side if facing the coach, on the face of the slide.
- Attach a vice grip to the L bracket.
- Using extreme caution, carefully slide the L bracket out of the main mounting bracket.
- Using the vice grips as leverage, turn the L bracket in the clockwise position to add tension. Please refer to the spring wind chart for the correct tension.
- Using extreme caution, carefully slide the L bracket into the main bracket. Attach with the black screws that were taken out earlier.